

# Fangst og lagring af CO<sub>2</sub> som klimavirkemiddel

The background of the slide is a photograph of a young child with dark hair, wearing a white t-shirt and dark pants, standing in a field and holding a pinwheel. The child is seen from the back, looking towards the horizon. The sky is bright and cloudy. There are three large, semi-transparent decorative circles: a red one near the child, a light teal one overlapping the blue one, and a large blue one on the right side of the slide.

CCS konference  
September 2020

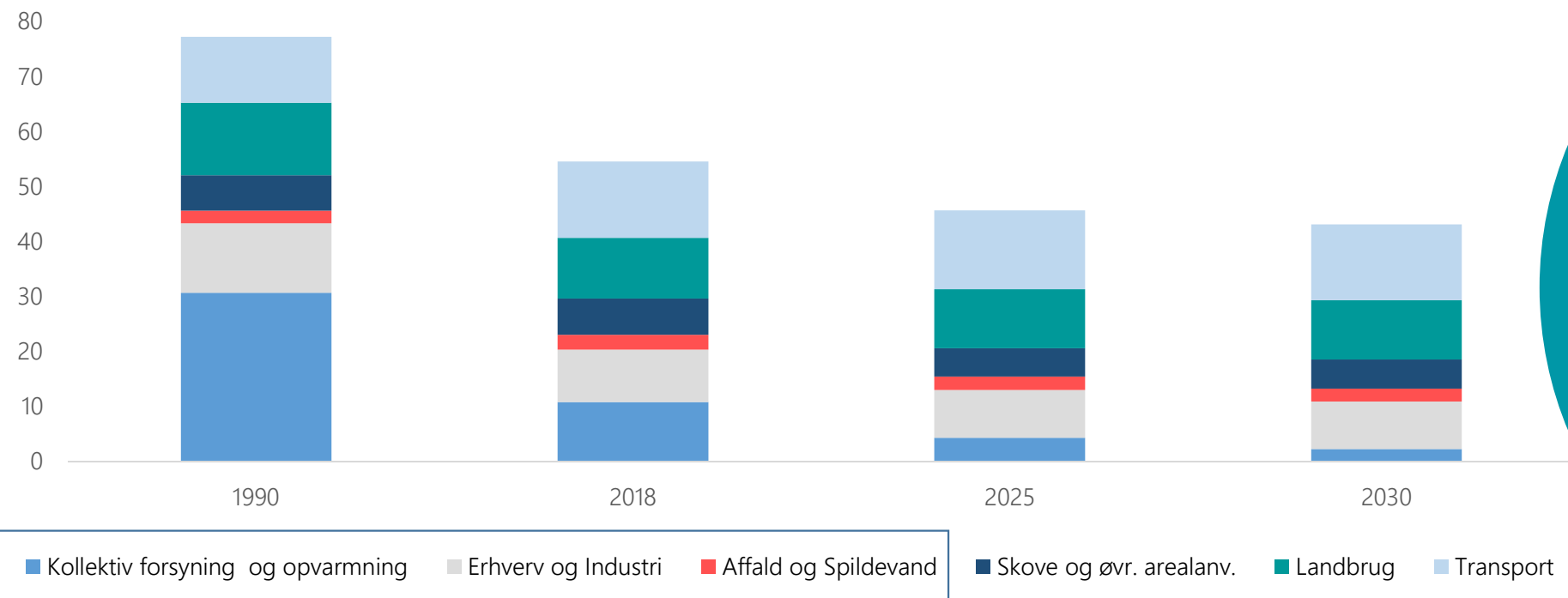
# Fangst og lagring af CO<sub>2</sub> som klimavirkemiddel

## Dagsorden

1. CO<sub>2</sub>-udledninger
2. Sæsonvariabilitet
3. Placering af CO<sub>2</sub>-punktkilder
4. Anvendelse af indfanget CO<sub>2</sub>

# 1. CO<sub>2</sub>-udledninger

## 1.1. De samlede danske CO<sub>2</sub>-udledninger (mio. ton CO<sub>2</sub>-ækv.) opgjort på sektorniveau



Kilde: Basisfremskrivningen 2020, Energistyrelsen

# 1. CO<sub>2</sub>-udledninger

## 1.2. Opgørelse af CO<sub>2</sub>-udledninger

Opgørelse af CO<sub>2</sub>-udledninger (fossile/biogene) samt effekt af deponi

	Fossile udledninger	Biogene udledninger
Opgørelse af CO <sub>2</sub> udledninger	Indgår	Indgår <b>ikke</b> (opgøres dog separat)
Opgørelse af CCS i FN / Klimalov	Reduktioner via CCS indgår <b>(nul-emissioner)</b>	Reduktioner via CCS indgår <b>(negative emissioner)</b>
Nuværende EU ETS marked	CCS sparer kvoteomkostning	CCS sparer <b>ikke</b> kvoteomkostning

# 1. CO<sub>2</sub>-udledninger

## 1.3. Udledninger fra punktkilder: Nu og i fremtiden

Udvikling i CO<sub>2</sub>-udledninger fra punktkilder (mio. tons) er usikker – forventes at falde over tid

	2018		2030		2040	
	Fossil	Biogen	Fossil	Biogen	Fossil	Biogen
Kraftværker inkl. biogasanlæg	8	9		11		~8
Affaldsfyrede værker	1	2	1	2		~2
Industri	4		4		~4	

- Hvor meget biomasse i kraftvarmeværker på lang sigt?
  - Kraftværker på biomasse forventes reduceret fra 2030 til 2040
  - Biogas forventes at øges over tid
- Affaldsfyrede værkers udledning forventes halveret mod 2040
- Udviklingen i industrien afhænger i høj grad af få, store punktkilder
- Langsigtet årligt fangspotentiale vurderes i niveauet 5-10 mio. tons

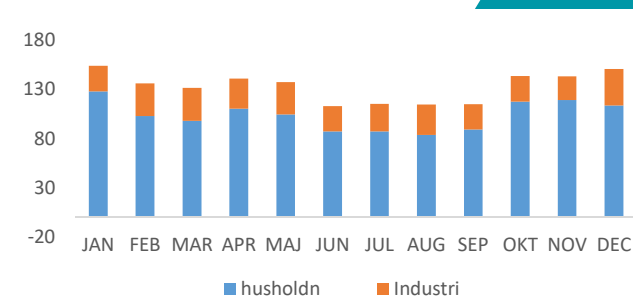
## 2. Sæsonvariabilitet på forskellige punktkilder

- Biogene CO<sub>2</sub>-udledninger fra kraftværker følger varmesæsonen.
- Udledningerne fra de affaldsfyrede værker er relativt jævnt hen over året.
- CO<sub>2</sub>-udledningen fra industrien forventes at fordele sig jævnt hen over året.

Biomasseforbrug (TJ) centrale værker



Produktionsmønster v. affaldsværker, 2019 (GWh)



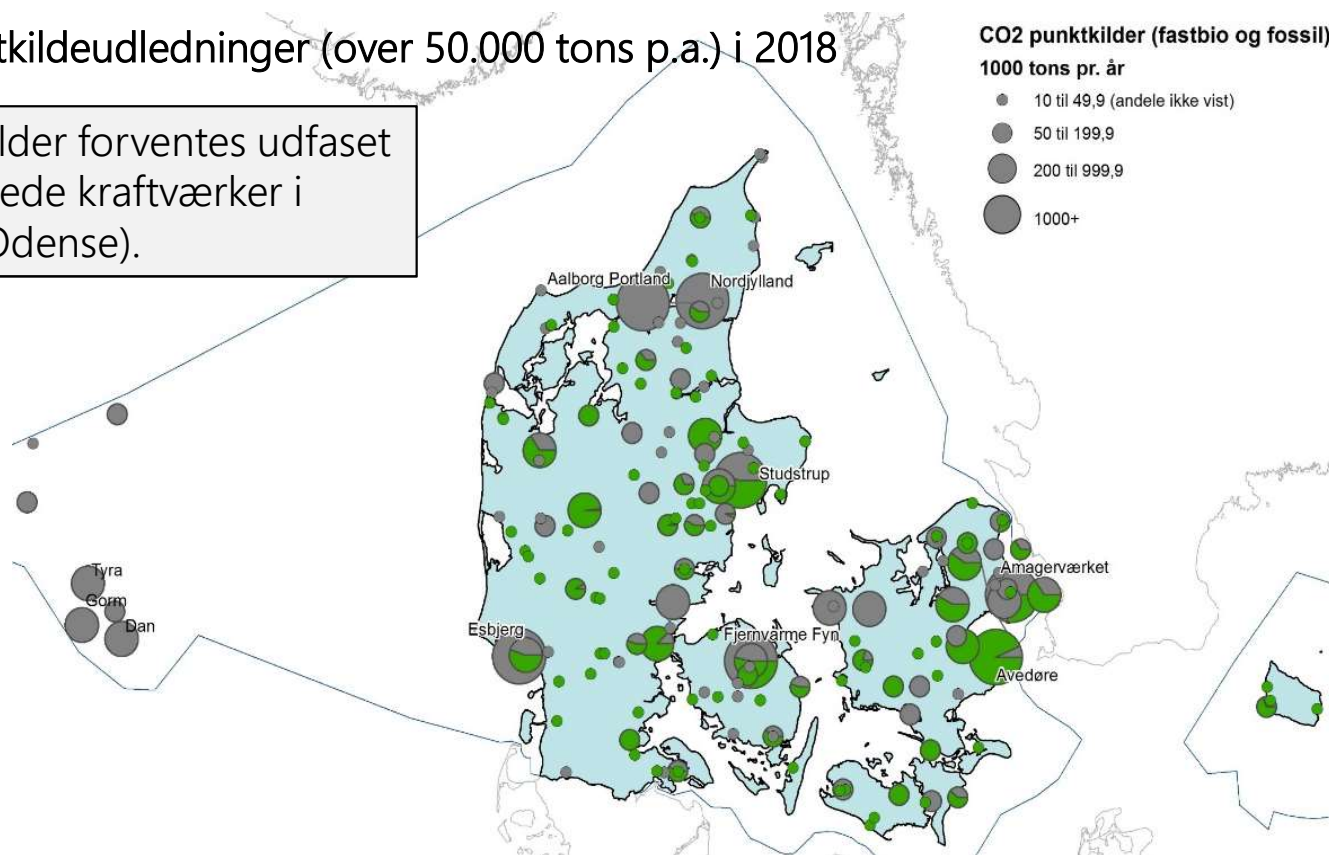
Sæsonvariabilitet kan have betydning for:

- Kapacitetsudnyttelsen af fangstanlægget (fangstpris pr. ton).
- Mellemlager-/transportomkostning.
- Attraktiviteten ift. anvendelse i PtX-produktion (samtidig).

### 3. Placering af CO<sub>2</sub>-punktkilder

Placeringen af CO<sub>2</sub>-punktkildeudledninger (over 50.000 tons p.a.) i 2018

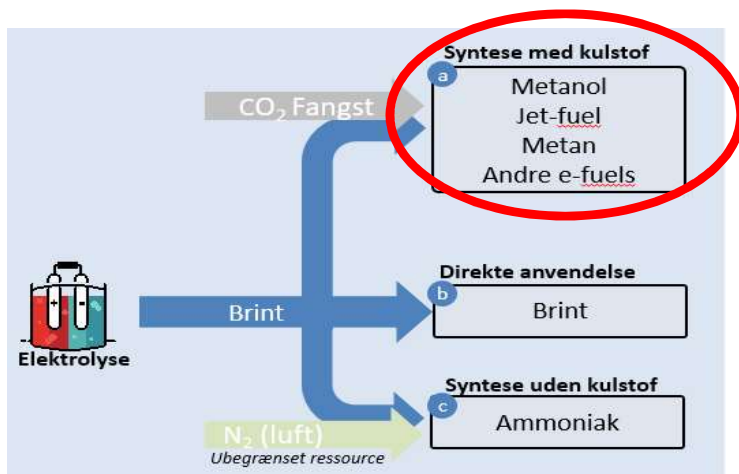
De største fossile punktkilder forventes udfaset frem mod 2030 (kulbaserede kraftværker i Nordjylland, Esbjerg og Odense).



## 4. Anvendelse af indfanget CO<sub>2</sub>

### CO<sub>2</sub>-anvendelse i PtX

Muliggør reduktioner i transportsektoren



*Kilde: Analyseforudsætninger*

- 2030/40 elektrolyseanlæg GW: ½-3 / 1-6
- 1 GW elektrolyse ~ 0,5 mio. ton CO<sub>2</sub>
- Årligt CO<sub>2</sub>-behov mod 2040: ½-3 mio. ton

### Transport og deponi af CO<sub>2</sub>

Muliggør negative reduktioner

- Stort potentiale for dansk deponikapacitet
- *Storskala og fuld kapacitetsudnyttelse* er centralt for både transport af CO<sub>2</sub> i rør og deponi
- Eksport af dansk CO<sub>2</sub>-fangst til deponi i udlandet - eller import af udenlandsk fangst til deponi i Danmark
- En langsigtet national og international strategi for transport og deponi bliver vigtig



# Capturing CO<sub>2</sub>

AN OPPORTUNITY FOR DANISH INDUSTRY  
AND EMITTERS

22. September 2020

Jon C Knudsen, CCO, Aker Carbon Capture



# Norway is moving ahead

## An opportunity for a Danish fast track approach



- We welcome today's decision to start full-scale CO<sub>2</sub> capture and storage in Norway, and we look forward to working with Norcem HeidelbergCement, Norwegian authorities and all other stakeholders to realize this groundbreaking project, and to deploy Aker Carbon Capture's patented technology in a large scale EPC delivery to their site in Brevik.

**Valborg Lundegaard, CEO – Aker Carbon Capture**



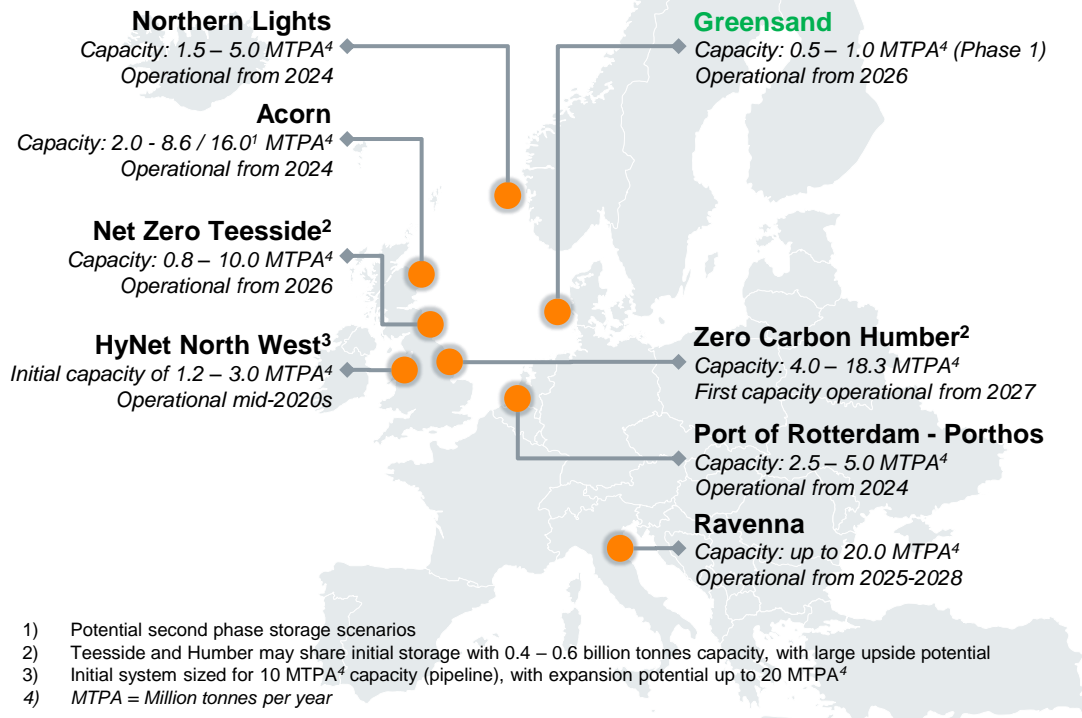
# Strong growth in carbon capture storage projects in Northern Europe...

8 storage projects under development

~78 MTPA<sup>4</sup> planned storage capacity, equivalent to

~780 Just Catch™

Currently, Europe has identified over 300 gigatons of geological carbon capture storage space available



## UK remains focused on carbon capture, utilisation and storage

- Several storage locations in process
- CCS Infrastructure Fund of at least GBP 800 million established
- Ambition to reach net-zero carbon emissions by 2050

## Project Greensand

- New Danish carbon capture storage (CCS) consortia with Ineos, Maersk Drilling and Wintershall Dea
- Received EUDP funding in June 2020
- Plan is to capture CO<sub>2</sub> in Ineos' Nini-felt

## Project Ravenna

- New storage location by ENI in the Adriatic, off the coast of Ravenna, using exhausted natural gas fields
- Storage capacity of between 300 and 500 million tonnes
- Demonstration projects and full-scale projects in progress

# ...with Northern Lights being the Norwegian initiative

Up to **5 million** tonnes / year storage capacity

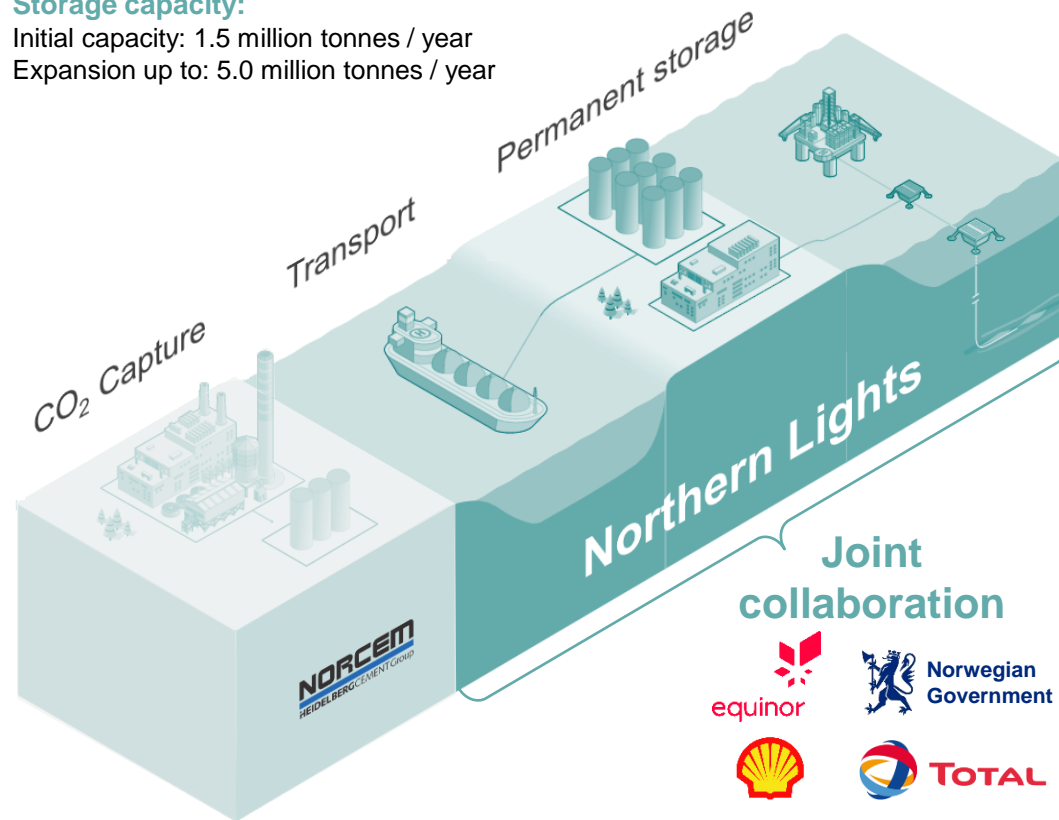
Serving plants **across Europe**

Operational from **2024**

## Storage capacity:

Initial capacity: 1.5 million tonnes / year

Expansion up to: 5.0 million tonnes / year



## Northern Lights – CCS value chain development

- ✓ **First step** in developing a full-scale CCS value chain in Norway. Northern Lights comprises the **transport and permanent storage** stages
- ✓ Northern Lights to receive CO<sub>2</sub> captured at **Norcem cement plant in Brevik / Fortum waste-to-energy plant in Oslo** and other **European sites**
- ✓ **Excess capacity of ~0.7 million tonnes / year** in the initial phase as Norcem and Fortum will provide ~0.8 million tonnes / year combined

## Norwegian Government participation

- ✓ The Norwegian government is considering to fund **~80% of costs**. Recommendation from the Norwegian Government to move forward was announced on **21. September 2020**

# How does CO2 capture work?

**Heidelberg / Norcem**  
Brevik, Norway  
*Signed agreement 2020\**

*"We believe that today, **carbon capture is the only real solution for the cement industry's emissions**"*

- Per Brevik, Director Sustainability & Alternative Fuels, HeidelbergCement (NE)

<b>Size and industry</b>	400,000 TPA CO <sub>2</sub> from cement
<b>Delivery</b>	Big Catch and liquefaction plant
<b>EPC Start / Operation</b>	Jan 2021 / 2024

# Carbon capture – a proven technology at scale

A comprehensive carbon capture technology with unique HSE characteristics from market leading solvent

Carbon capture process

## 1 Carbon capture

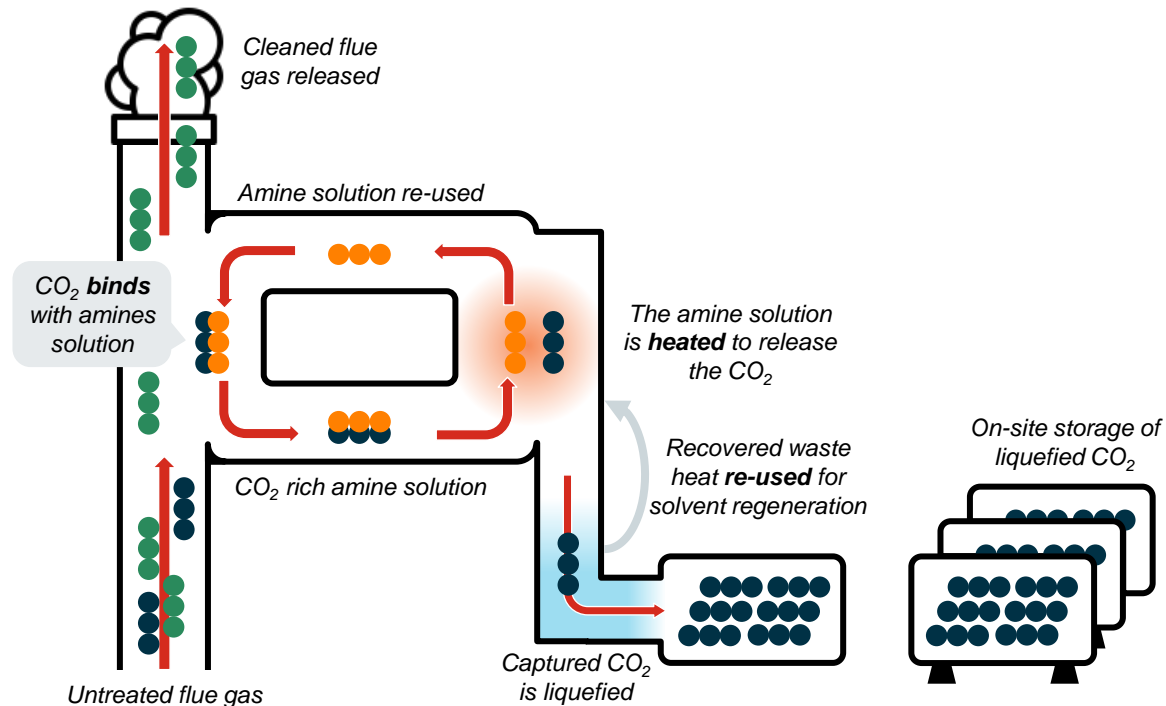
Relates to the amine loop of binding and releasing CO<sub>2</sub>

## 2 Liquefaction

Relates to the cooling and compression of captured CO<sub>2</sub>

## 3 On-site storage

Relates to storage of liquefied CO<sub>2</sub> before transportation



### Superior HSE characteristics

- ✓ Minimum emission
- ✓ Non-toxic
- ✓ Biodegradable
- ✓ Minimum liquid waste
- ✓ Minimum corrosion

### Energy efficient

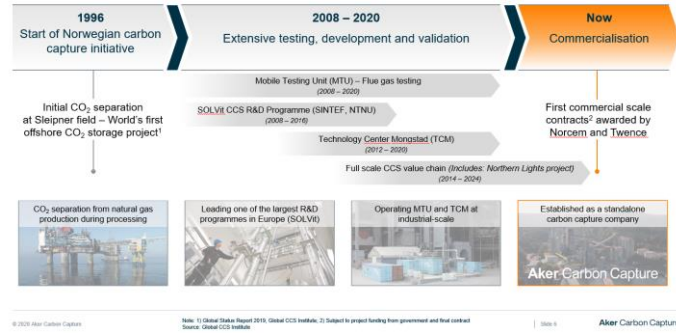
- ✓ Energy efficient reclamation
- ✓ Superior energy plant integration
- ✓ Optimal integration toward conditioning

### Proven

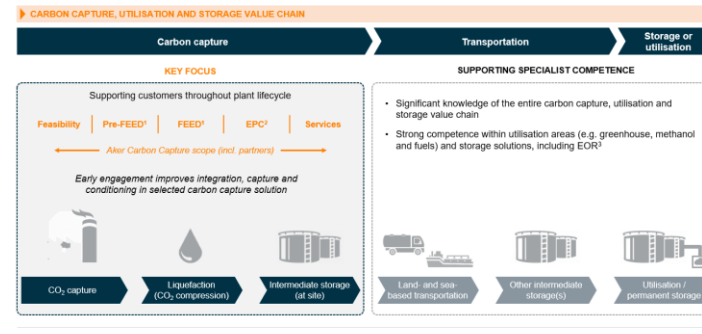
- ✓ 50,000+ operating hours
- ✓ Tested on 7 different flue gases

# Key opportunities for Danish industry emitters

## Carbon capture – a long-term Norwegian technology initiative



## Dedicated focus on the carbon capture phase in the value chain



## Unique solvent with superior degradation and HSE profile

**A superior solvent degradation profile is the key success factor for Aker Carbon Capture...**

...yielding attractive characteristics

**Attractive HSE profile**

- ✓ Minimum emission
- ✓ Non-toxic
- ✓ Biodegradable
- ✓ Minimum liquid waste
- ✓ Minimum corrosion
- ✓ Efficient reclamation (HSS<sup>1</sup> removal)

**Better performance**

- ✓ High CO<sub>2</sub> capture rate (~90%)
- ✓ High CO<sub>2</sub> purity (>99%)
- ✓ Less energy requirement
- ✓ Lower maintenance requirements
- ✓ Longer plant lifetime
- ✓ Easier operating and monitoring

Reference solvent tested for **920 hours** in MEA campaign at Heilbronn plant in Germany

# of hours: 1 2 3 4 5 6 7 8 9 10 11 12

High solvent degradation (discolouring) in operation on coal flue gas at EnBW's pilot plant

Aker Carbon Capture solvent tested for **2,090 hours** in SOLVIT Campaign

# of hours: 0 h 420 h 820 h

During the SOLVIT CCx2 Campaign, the S26 solvent showed no discoloration (tested for 2,090 hours)

Note: 1) HSS: stable salts

## Experience matters

### Strong execution model ensured through Aker Solutions partnership

**Key partnership**

- ✓ Project execution with proven ability to deliver on complex projects
- ✓ Access to technical engineering services specific to Aker Carbon Capture projects
- ✓ A leading maintenance and operations organisation
- ✓ Recognised global execution platform
- ✓ Established customer network and relationships

Aker Solutions

Aker Carbon Capture

Note: 1) Global Status Report 2019, Global CCS Institute

### Strong growth in carbon capture storage projects in Northern Europe...

**8 storage projects under development** | **~78 MTPA<sup>4</sup>** planned storage capacity, equivalent to **~780 Just Catch<sup>TM</sup>**

Currently, Europe has identified over **300 gigatons of geological carbon capture storage space available**

**Northern Lights**  
Capacity: 1.0 – 1.6 MTPA<sup>1</sup>  
Operational from 2024

**Greensand**  
Capacity: 0.5 – 1.0 MTPA (Phase 1)  
Operational from 2028

**Aspen**  
Capacity: 2.0 – 8.0 MTPA<sup>2</sup>  
Operational from 2024

**Net Zero Teesside<sup>3</sup>**  
Capacity: 3.0 – 3.5 MTPA<sup>2</sup>  
Operational from 2024

**HyNet North West<sup>4</sup>**  
Initial capacity of 1.2 – 3.0 MTPA<sup>2</sup>  
Operational from 2024

**Zero Carbon Humber<sup>4</sup>**  
Capacity: 4.0 – 10.0 MTPA<sup>2</sup>  
Full capacity operational from 2027

**Port of Rotterdam - Porthos**  
Capacity: 3.0 – 3.5 MTPA<sup>2</sup>  
Operational from 2024

**Ravenna**  
Capacity: up to 2.0 MTPA<sup>2</sup>  
Operational from 2025-2028

**UK remains focused on carbon capture, utilisation and storage**

- Several storage locations in process
- CCS Infrastructure Fund of at least GBP 800 million established
- Ambition to reach net-zero carbon emissions by 2050

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- New Danish carbon capture (CCS) consortia with Ineos, Maersk Drilling and Wintershall Dea
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**Project Ravenna**

- New storage location by ENI in the Adriatic, off the coast of Ravenna, using exhausted natural gas fields
- Storage capacity of between 300 and 500 million tonnes
- Demonstration projects and full-scale projects in progress

Note: 1) Planned second phase storage capacity; 2) Teesside and Humber may share initial storage with 0.4 – 0.8 million tonnes capacity, with long-term potential total capacity of up to 10 MTPA capacity together, with expansion potential up to 20 MTPA; 3) MTPA = Million tonnes per year

## Delivery is important

## Danish storage a possibility

# Aker Carbon Capture – an opportunity to fast track Danish initiatives

Brevik, Norcem

Pure play

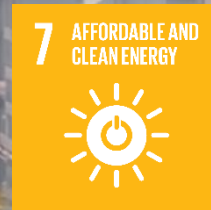
Carbon capture

Unique HSE<sup>1</sup>

Leading technology

Validated & certified

+50,000 operating hours



***“Carbon capture utilisation and storage is a crucial variable in the Sustainable Development Scenario, designed to meet the UN’s<sup>2</sup> energy and climate related sustainable development goals” – IEA<sup>3</sup>***



# Aker Carbon Capture

# CO<sub>2</sub>-fangst i cementindustrien

**2018**

**Grå cement: 1.588.000 tons**

Danmark: 1.299.000 tons (82%)

Eksport: 289.000 tons (18%)

**Hvid cement: 740.000 tons**

Danmark: 62.000 tons (8%)

Eksport: 678.000 tons (92%)

- Heraf 236.000 tons ud af EU og EØS

- Heraf 86.000 tons til UK

**Omsætning: 1,8 mia. DKK**

**Aalborg Portland**



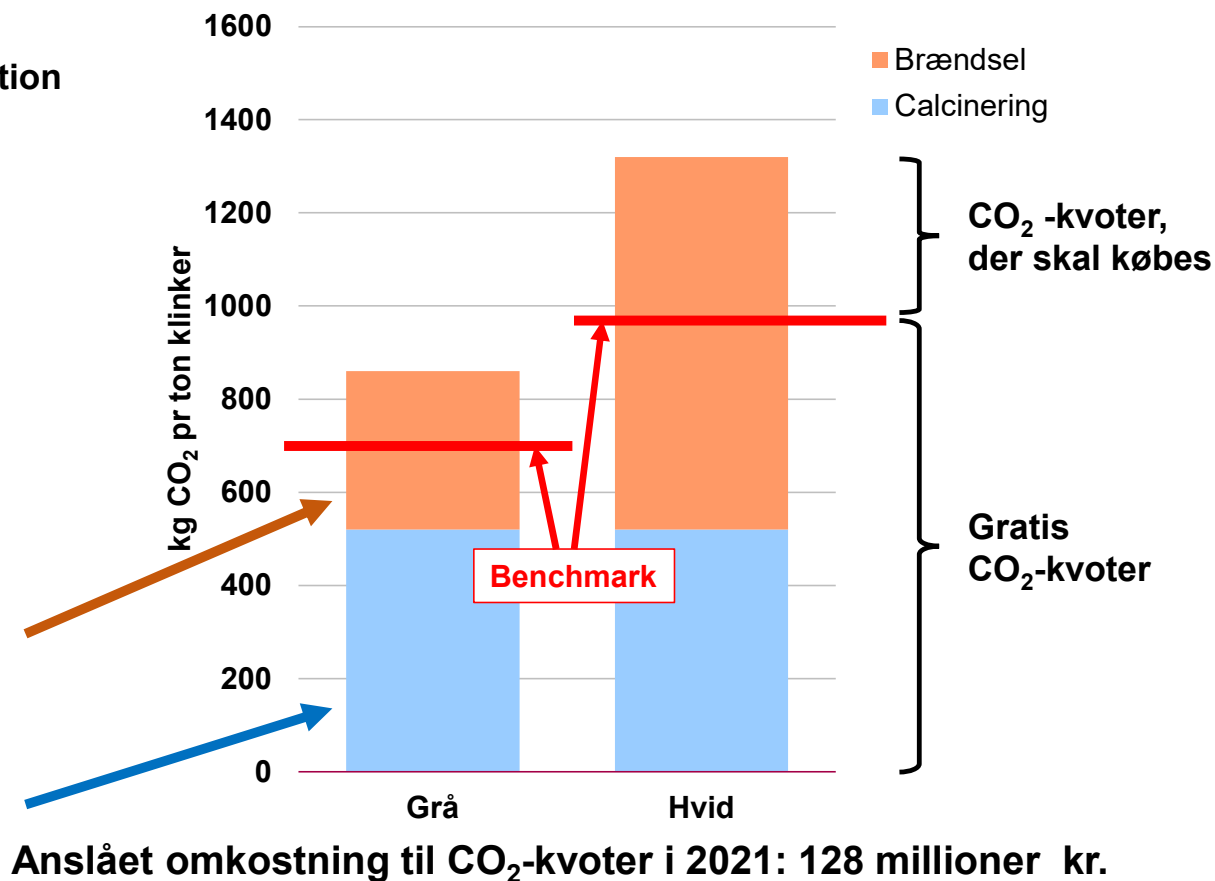
## CO<sub>2</sub> og cement

### CO<sub>2</sub>-udledning i forbindelse med brug og produktion af cement i Danmark

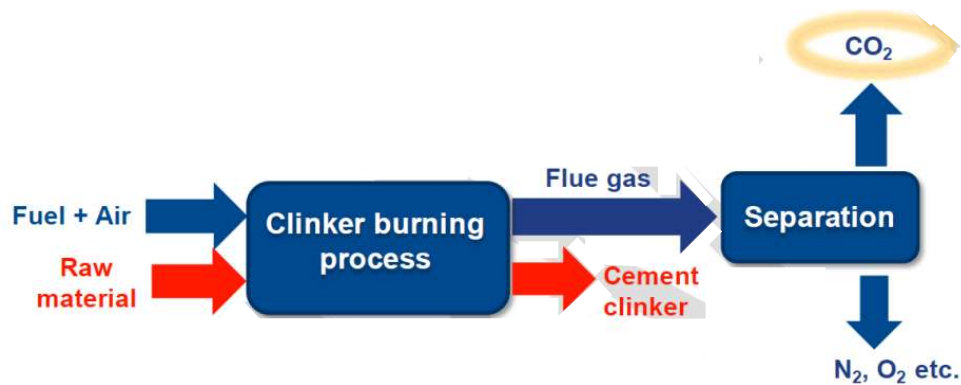
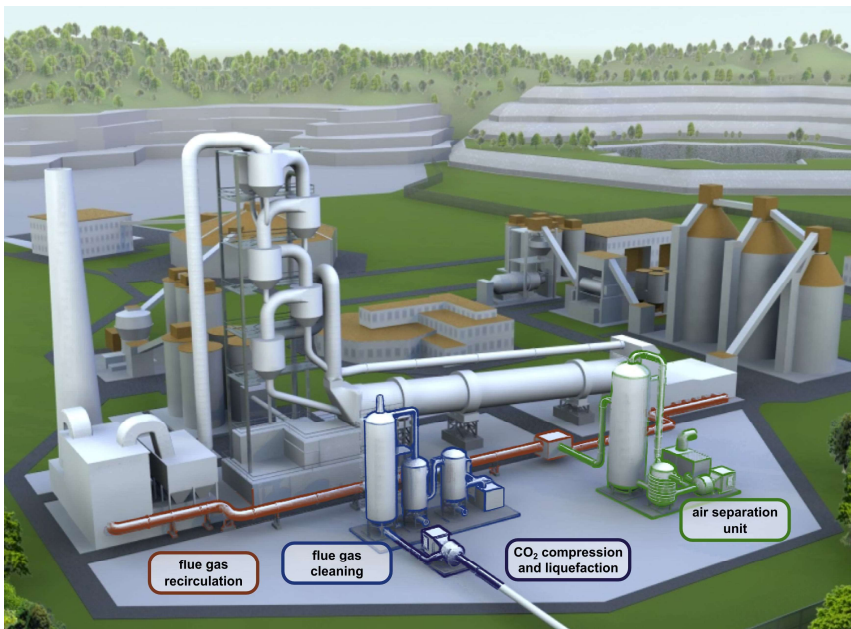
- **Fra brug af cement: 1.3 millioner tons**
  - 1,5% af Danmarks udledning (ækv. CO<sub>2</sub>)
- **Fra produktion af cement: 2,3 millioner tons**
  - 2,6% af Danmarks udledning (ækv. CO<sub>2</sub>)

CO<sub>2</sub> kan mest effektivt reduceres ved brug af brændsler med indhold af biomasse. Kan tilføres ved brug af brændbart affald som brændsel

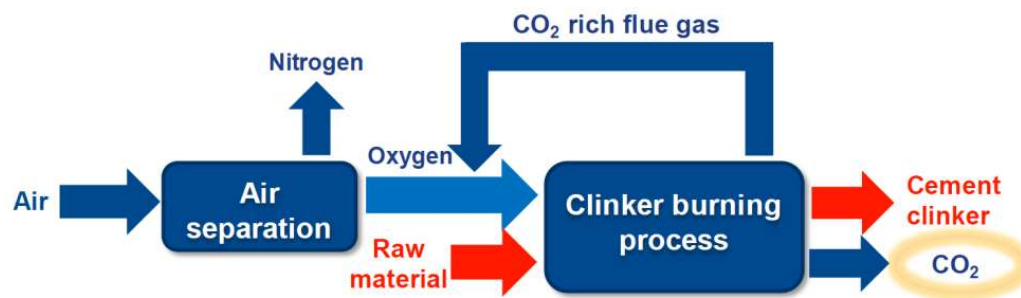
Kridt nedbrydes til brændt kalk og CO<sub>2</sub>. Ingen reelle muligheder for at begrænse udledning pr. tons klinker



# CO<sub>2</sub> fangst fra cementproduktionen



Post-combustion



Oxyfuel

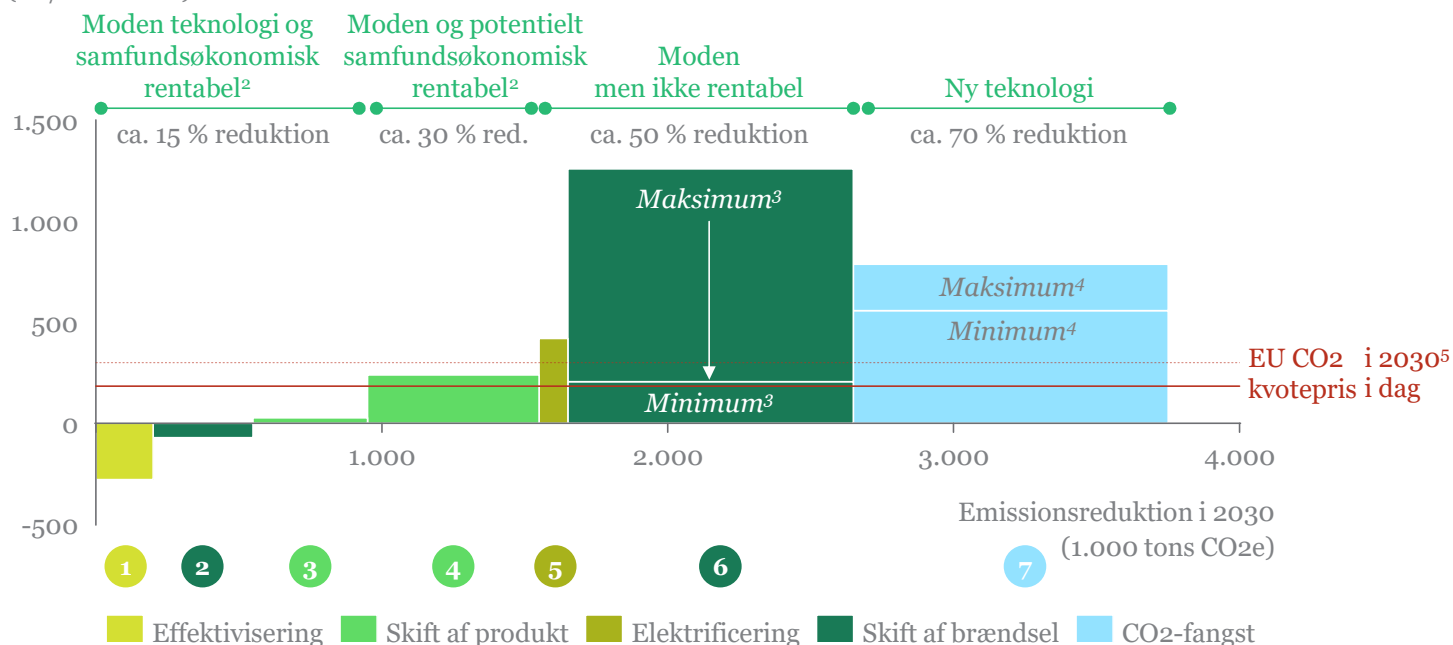
Illustrationer fra ECRA, European Cement Research Academy



# Regeringens klimapartnerskab for energiintensiv industri:

## Reduktioner over 30% kræver væsentlige investeringer

Fortrængningsomkostninger<sup>1</sup>  
(kr./tons CO<sub>2</sub>e)



1. Samfundsøkonomisk fortrængningsomkostning, som ikke betragter afgifter, manglende likviditet, tilbagebetalingstid eller konkurrenceevne;
  2. Rentabel ved inklusion af EU's CO<sub>2</sub> kvotepris som skyggepris for samfundsomkostning ved udledning af CO<sub>2</sub>; 3. Maksimum med nuværende biogaspris uden tilskud, minimum inkluderer tilskud og en hypotetisk halvering af biogasprisen, som dele af biogassektoren har estimeret;
  4. Usikkerhed i omkostningerne for CO<sub>2</sub>-fangst med estimeret minimum og maksimum; 5. Baseret på en undersøgelse af Carbon Pulse.
- Kilde: Klimapartnerskabets analyse.

- 1 Effektivisering
- 2 Alternative brændsler
- 3 Skift af produkt (primært bæredygtig cement)
- 4 Skift af produkt (primært bioolie i raffinaderi)
- 5 Elektrificering
- 6 Skift til biogas
- 7 CO<sub>2</sub>-fangst

# GreenCem

## Formål: at identificere den mest lovende teknologi for CO<sub>2</sub> fangst hos Aalborg Portland

- Både CO<sub>2</sub> lagring og anvendelse vil blive undersøgt
- Målsætningen er at etablere et beslutningsgrundlag for et demonstrationsanlæg og på sigt et anlæg i fuld skala.
- Synergierne i Aalborg-området skal udnyttes
- Budget: 11 mill. kr., støtte fra EUDP: 6,7 mill. kr.
- Partnere: Aalborg Portland, Aalborg Universitet, Aalborg Forsyning, Re::Integrate, Cemtec Foundation, DFDS, Aalborg Havn
- Sideløbende PhD-projekt under MADE: Juanita Gallego





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# ARC CO<sub>2</sub> fangst

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København  
CO<sub>2</sub>-neutral  
2025

# KBH 2025

## KLIMAPLANEN

EN GRØN, SMA  
OG CO<sub>2</sub>-NEUT



København  
CO<sub>2</sub>-neutral  
2025

# BH 025

## APLANEN

EN GRØN, SMA  
OG CO<sub>2</sub>-NEUTR



# KBH2025 Klimaplanen

## Roadmap 2017-2020



480.000 ton/år

**Fossile CO<sub>2</sub>**  
(160.000 t/år)

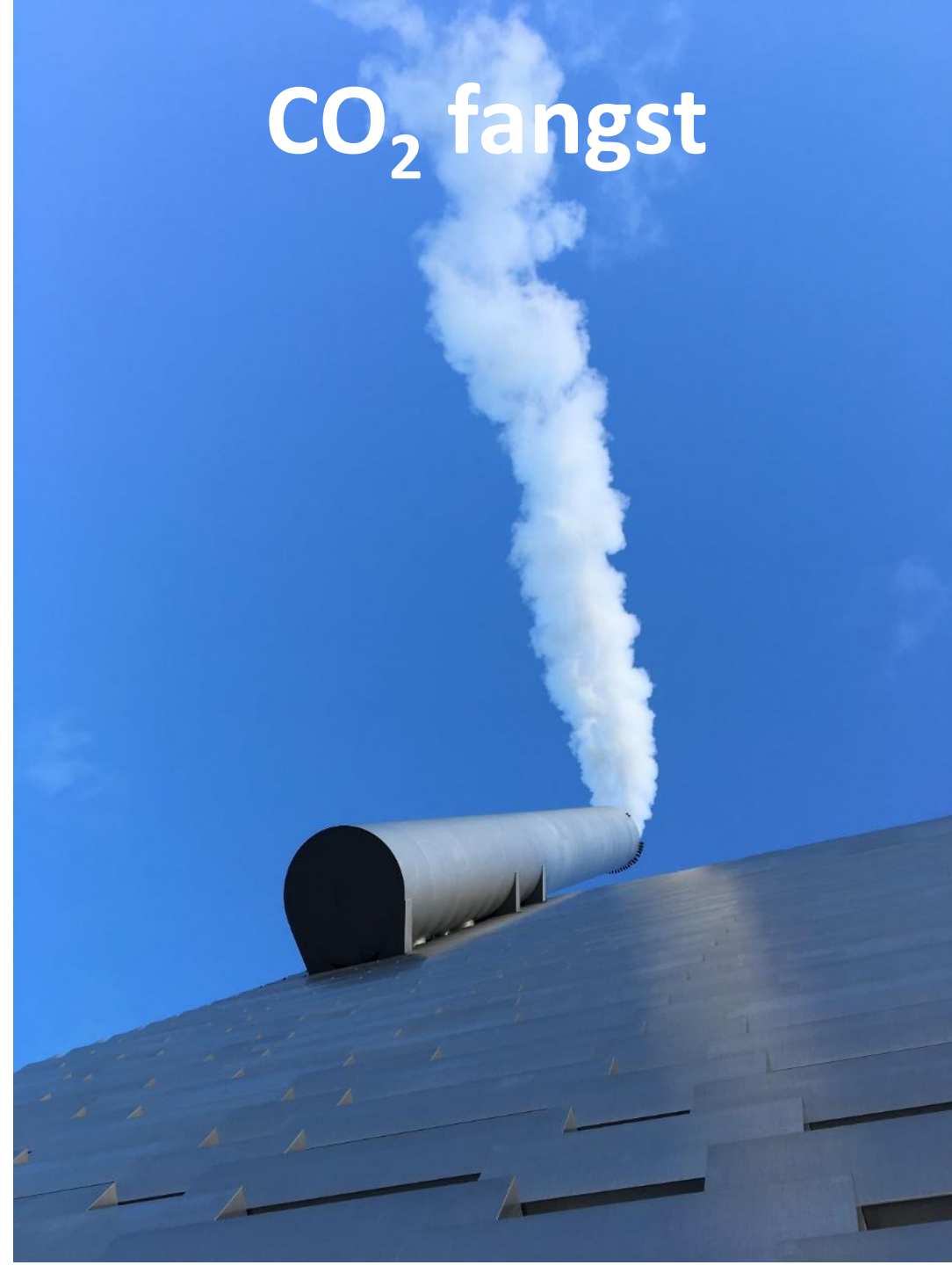
**Biogent CO<sub>2</sub>**  
(320.000 t/år)

CO<sub>2</sub>  
neutral

Negative  
CO<sub>2</sub>

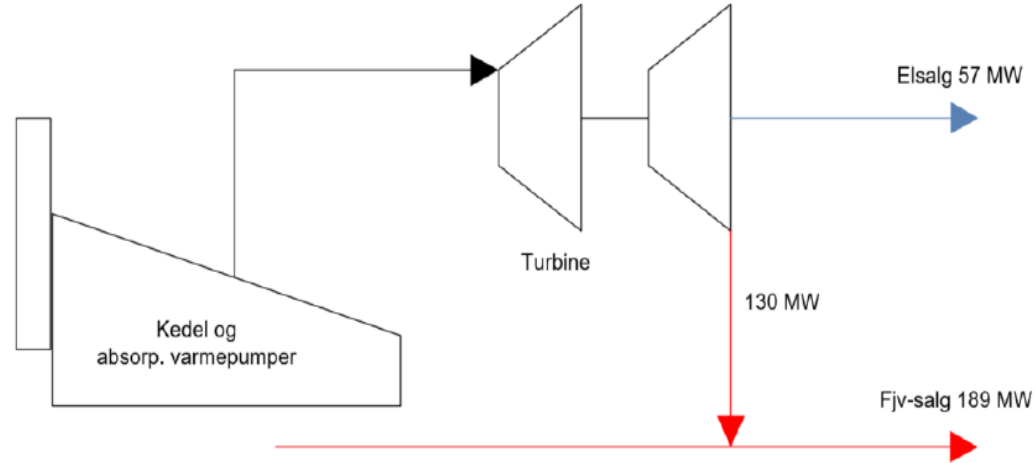


CO<sub>2</sub> fangst

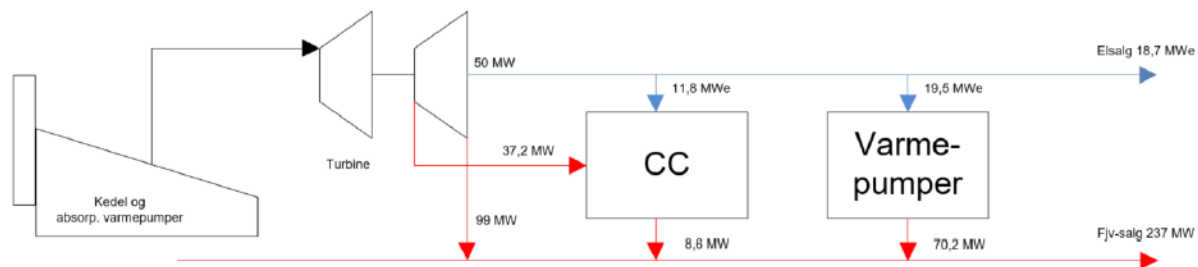


# ARC: med og uden CO<sub>2</sub>-fangst

## Basis: Uden Carbon Capture



## Scenarie 1: Dampudtag og fuld varmepumpeudnyttelse

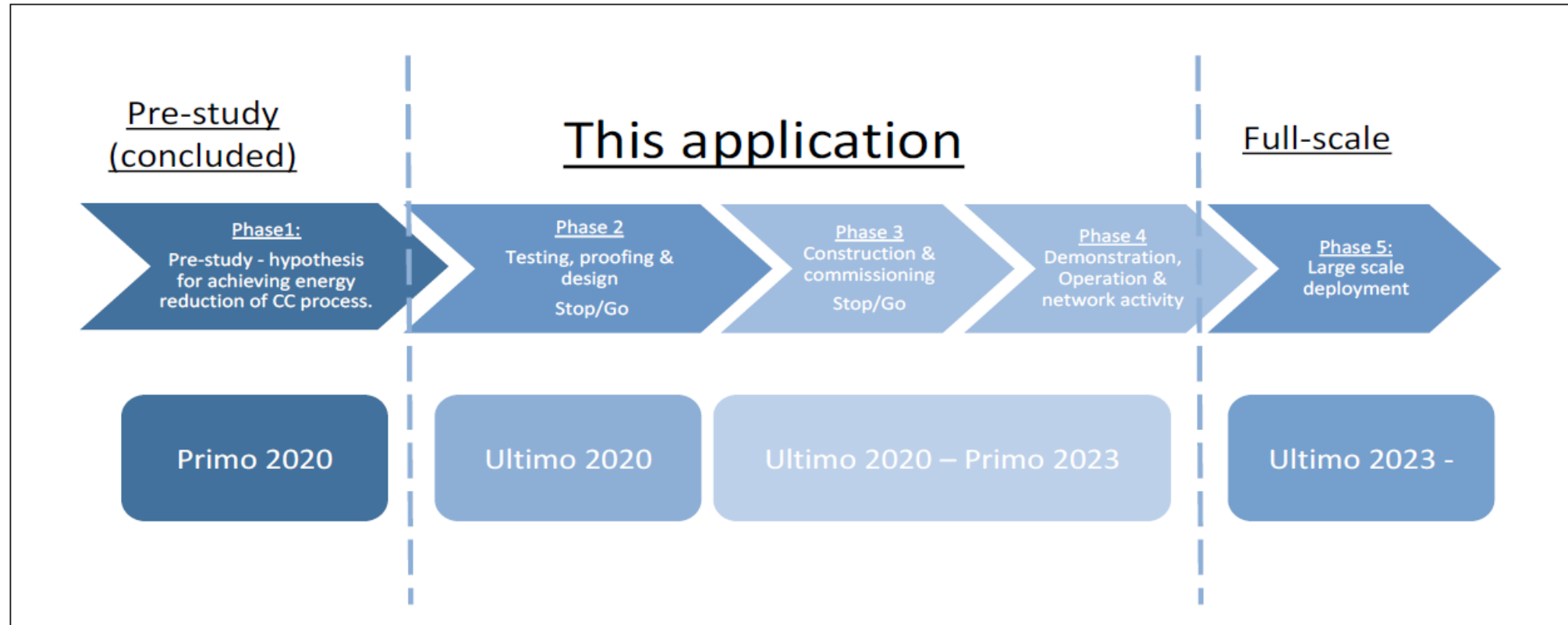


## The applied project in a broader, collaborative perspective

The applied project is the second, third and fourth phase in ARCs journey to eliminate CO<sub>2</sub> from ARCs operations. These phases are:

- Phase 1: Pre-study and initial preparations (completed by Rambøll prior to this application)
- Phase 2: Testing, proofing and design – Stop/Go decision (this application)
- Phase 3: Construction and commissioning of 12 tons CO<sub>2</sub> per day pilot plant (this application)
- Phase 4: Demonstration & Operation of pilot plant and network activity
- Phase 5: Full-scale 480,000 tons/year CO<sub>2</sub> carbon capture at ARC and Project Greensand (2023 -)

The timeline in these five phases is shown in Figure 2.



# Tak

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Knutsen OAS  
Shipping

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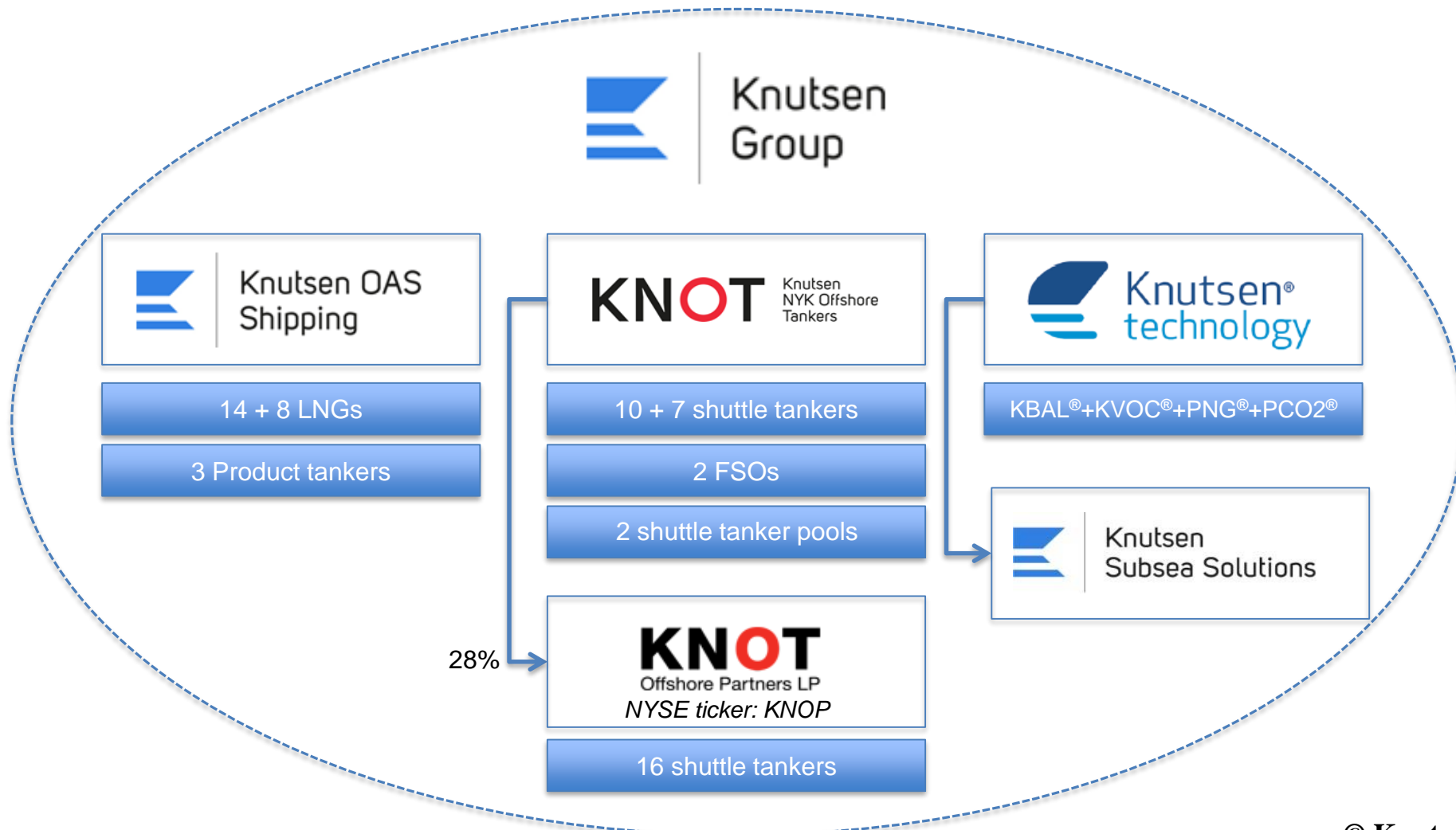
Fangst og lagring af CO<sub>2</sub> som klimavirkemiddel  
København 22.09.2020



Knutsen  
Group

# Hvordan transporterer vi CO<sub>2</sub> mest effektivt med skib?



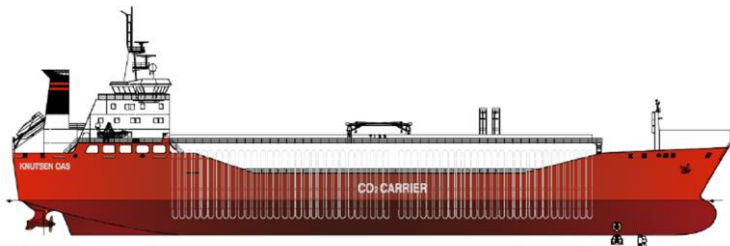




# Owner of Advanced Technology



KVOC

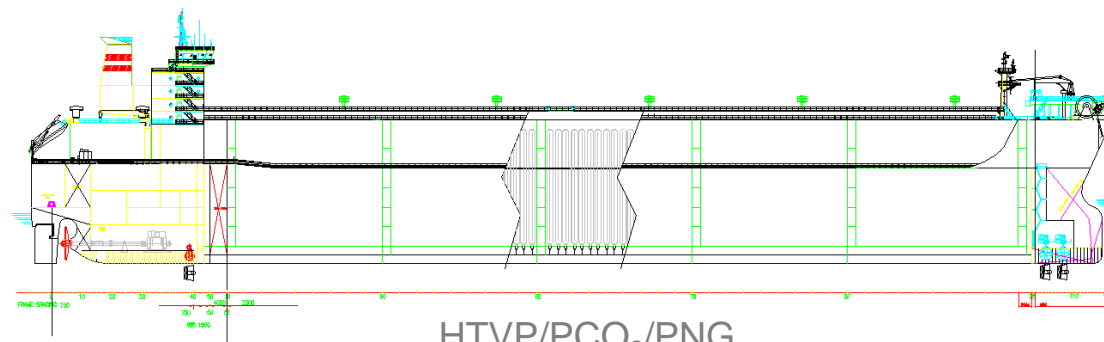


PCO<sub>2</sub>

*KVOC<sup>®</sup> - reducing VOC emissions*  
*KBAL<sup>®</sup> - ballast water treatment*  
*PNG<sup>®</sup> - marine CNG transportation*  
*HTVP<sup>™</sup> - marine high TVP liquid transport*  
***PCO<sub>2</sub><sup>®</sup> - marine CO<sub>2</sub> transportation***  
*KO2 - removal of oxygen in water*  
*Aquadrop - aquaculture water treatment*



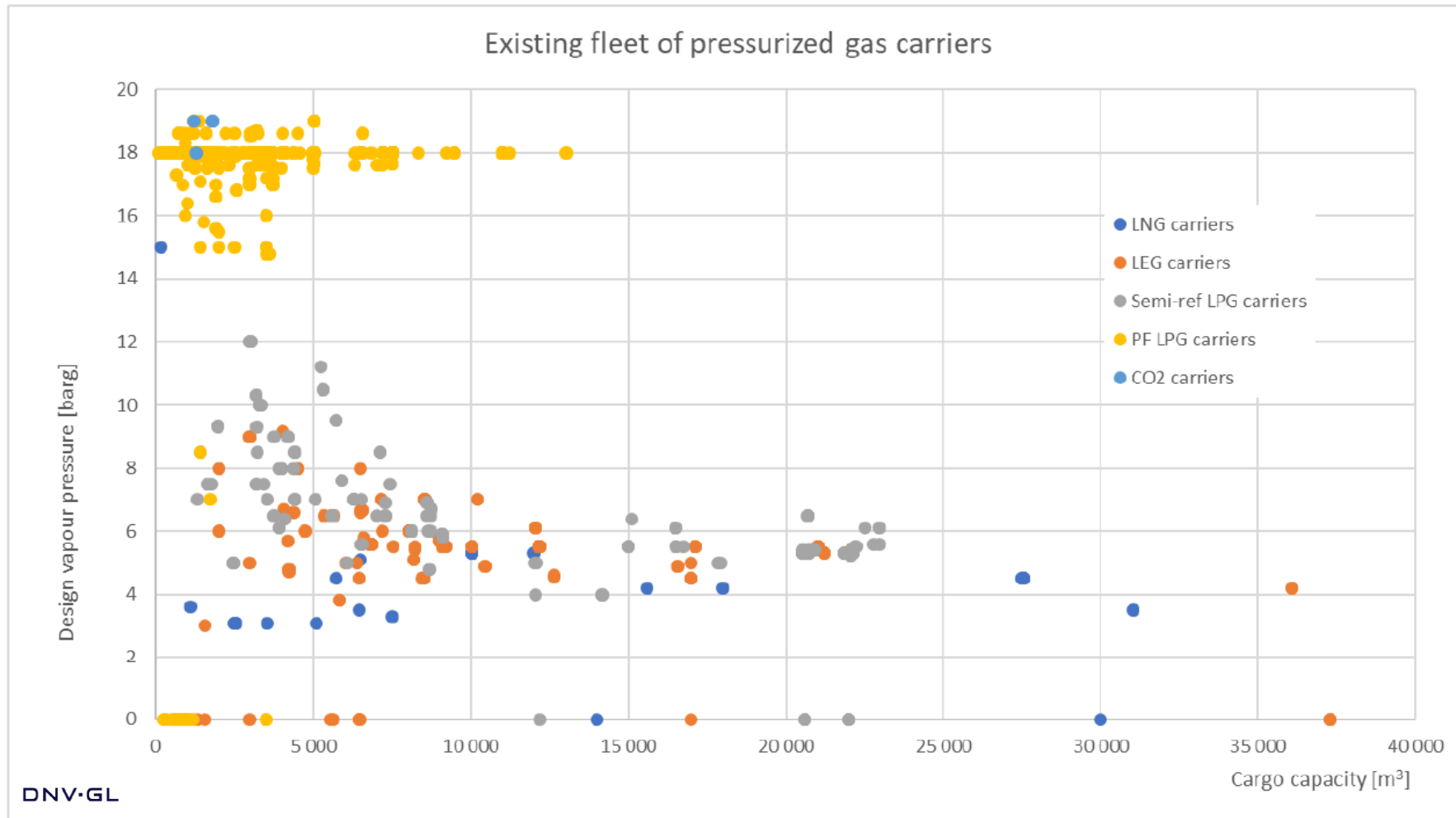
KBAL



HTVP/PCO<sub>2</sub>/PNG

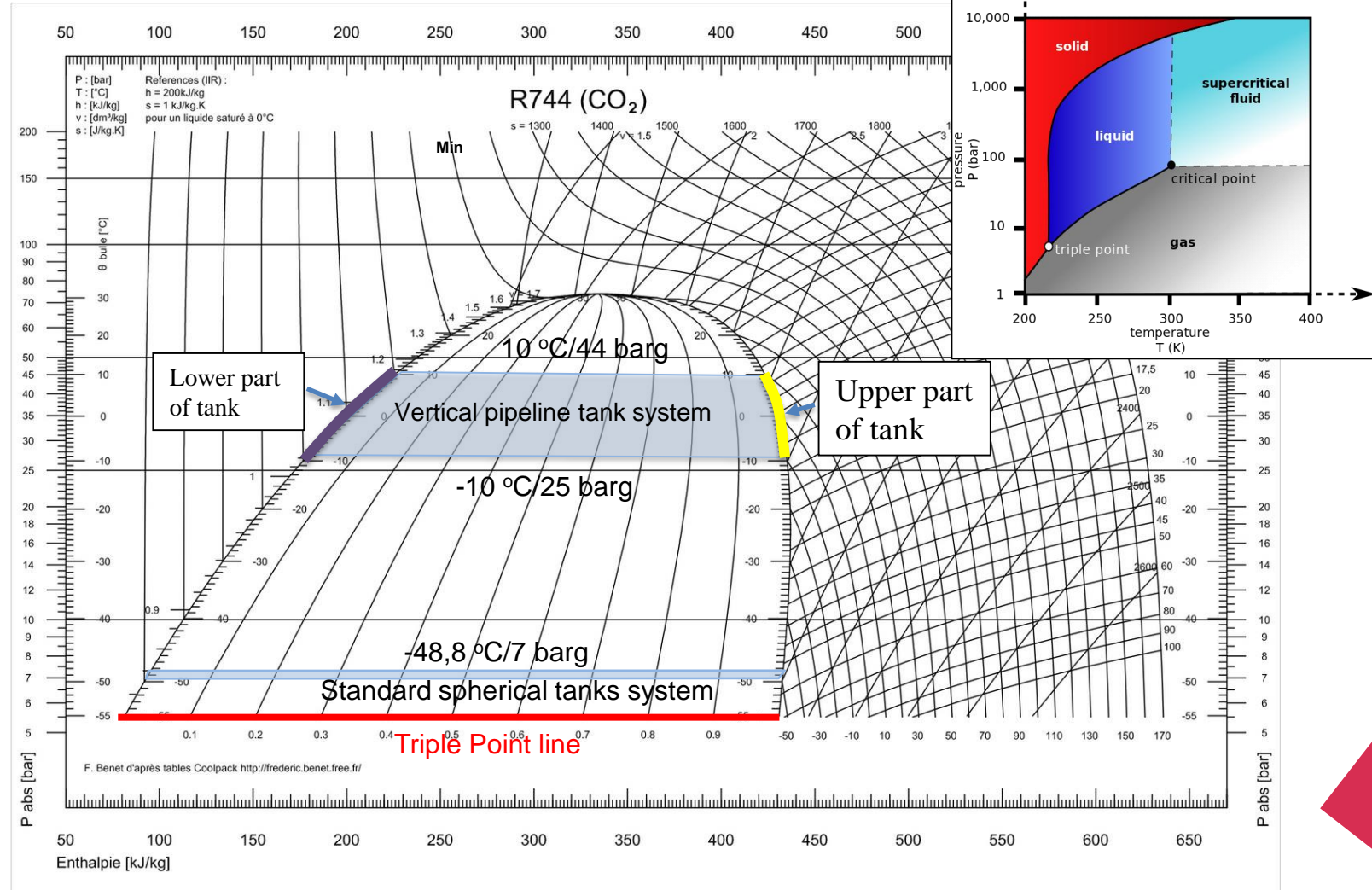
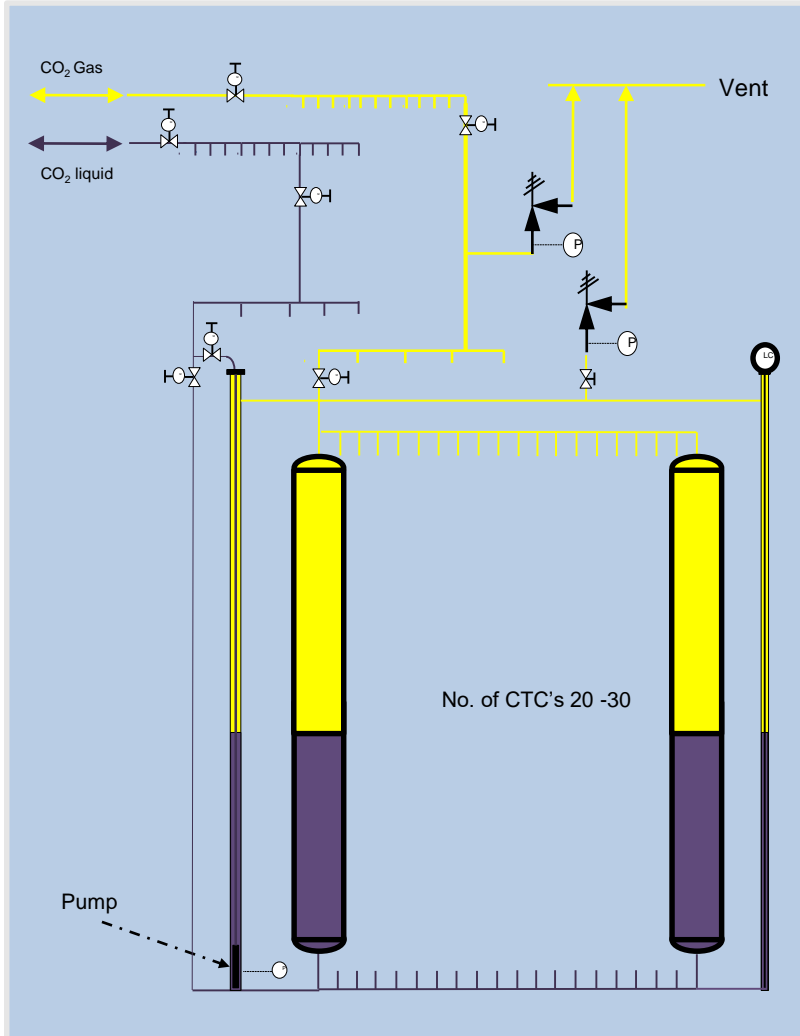


Aquadrop





# Operating envelope PCO<sub>2</sub>





# The Knutsen pressurised transport solution PCO<sub>2</sub>

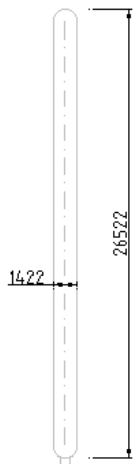
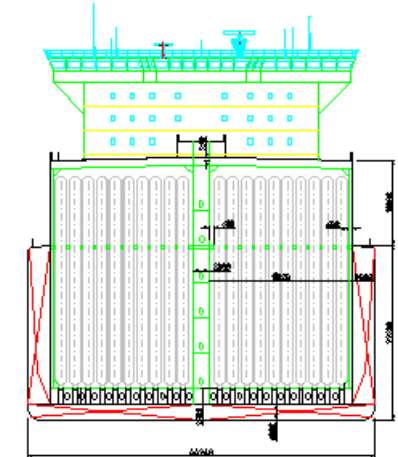
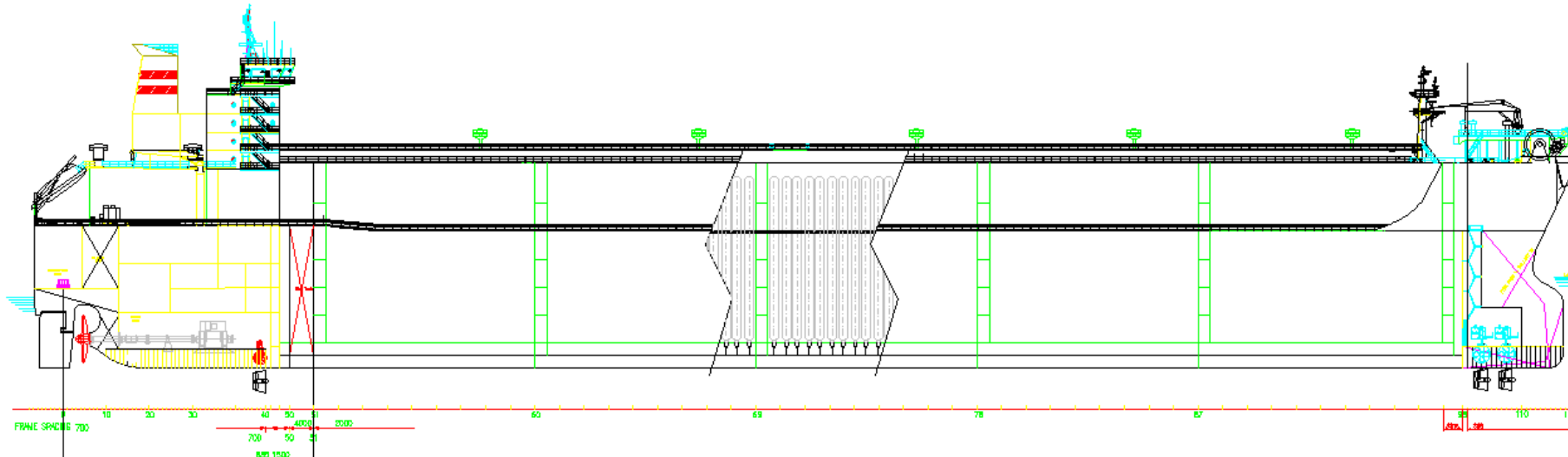
Cargo pressure				
Statutory requirements	SOLAS/MARPOL for tankers	+IBC Code	+IGC Code	Alternative design, as defined in SOLAS
Relevant tank type	Integral tank	Pressure vessel of IMO type A or B	IMO Type C	"CNG"-type
Tank design requirements	DNV GL Rules Pt.3 Hull	DNV GL Rules Pt.5 Ch.7 Liquefied Gas Carriers		
Alternative tank design requirements				Expected to be based on DNV GL Rules Pt.5 Ch.8 Compressed natural gas tankers
Ship arrangement, cargo handling, safety and monitoring systems, etc	DNV GL Rules Pt.5 Ch.5 Oil tankers			
		+ relevant requirements in Pt.5 Ch.6 Chemical tankers		
		+ relevant requirements in Pt.5 Ch.7 Liquefied gas tankers		
		+ Pt.5 Ch.8 Compressed natural gas carriers		
Hull structure	CSR Common structural rules	DNV GL Rules Pt.3		

DNV•GL

- Rules and regulations for containment systems that can carry pressurised medium above 20 bar does not exist for IMO Type C tanks
- Only option that exist is to use DNV GL Rules for CNG to be able to scale and provide flexible design pressure
- The Knutsen PCO<sub>2</sub> apply CNG type containment according to DNV GL Class.
- The containment system has been qualified in close cooperation with Europipe, the world leading pipeline manufacturer.



# Typical 60 000 tons CO<sub>2</sub> Carrier



- Maximum design pressure 55 barg
- Operating pressure from 18 - 40 barg
- Minimum design temperature -30 deg. C
- Operating temperature: -10 - +10 deg. C

LENGTH O.A.	abt.	250,800 M
LENGTH B.P.		244,600 M
BREADTH MLD.		44,240 M
DEPTH MLD.		22,200 M
DRAFT DESIGN		13,000 M
DRAFT SCANTLING		15,000 M



# The Knutsen pressurised transport solution PCO<sub>2</sub>



- Transport at high pressure and temperatures around ambient condition
- Transport volume can easily be scaled (up to 80.000 tons per cargo)
- Very suitable in combination with offshore offloading (pressure and liquid state)
- Simple and reliable process
- Based on well known technology elements
- Also suitable for onshore application to match ship transport.
- Apply the DNV GL rules for CNG transport

# TRANSPORT AF CO<sub>2</sub>

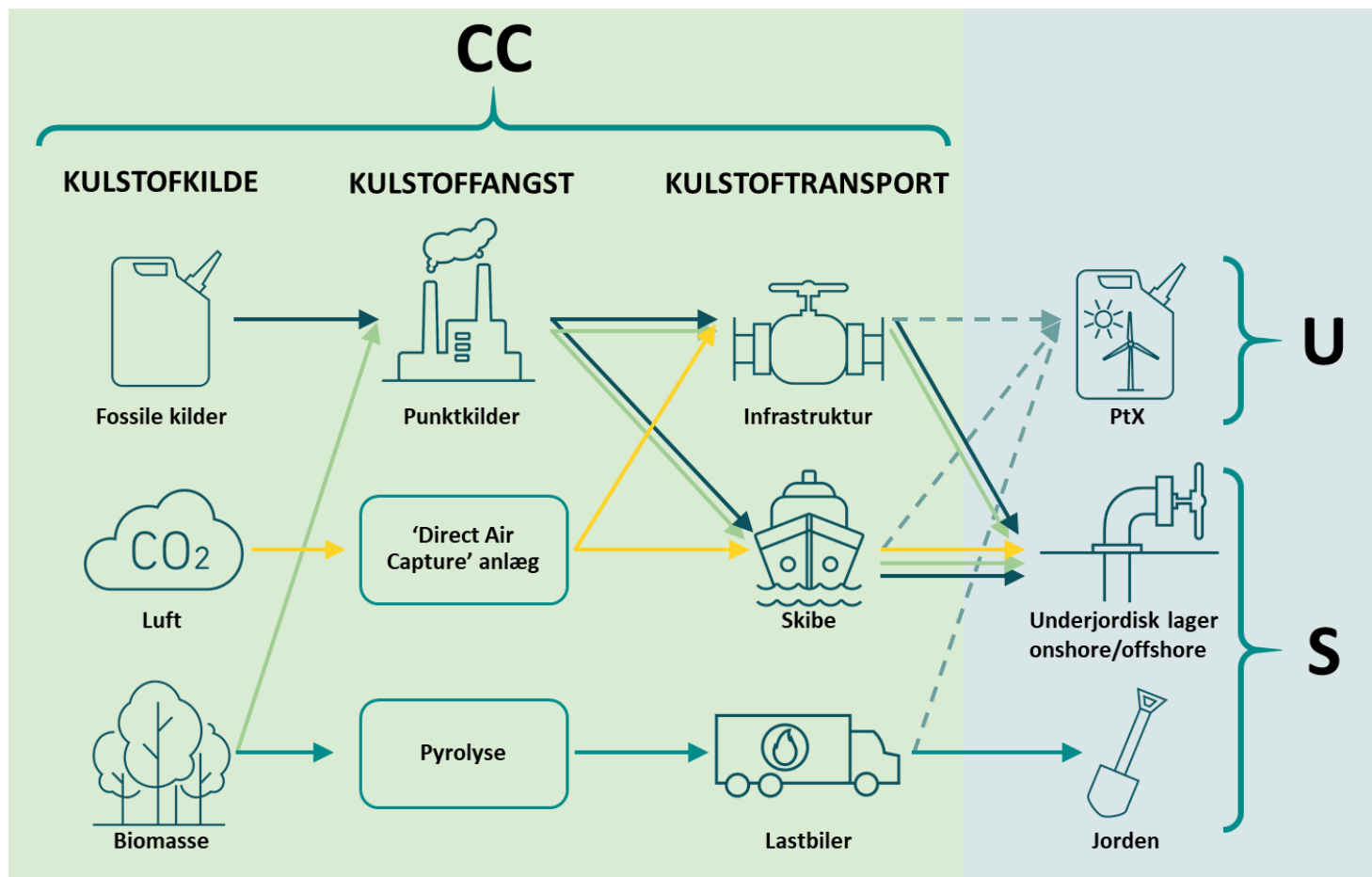
Hvordan transporterer vi CO<sub>2</sub> og hvilken infrastruktur bliver der brug for?

*Tor Elmelund*

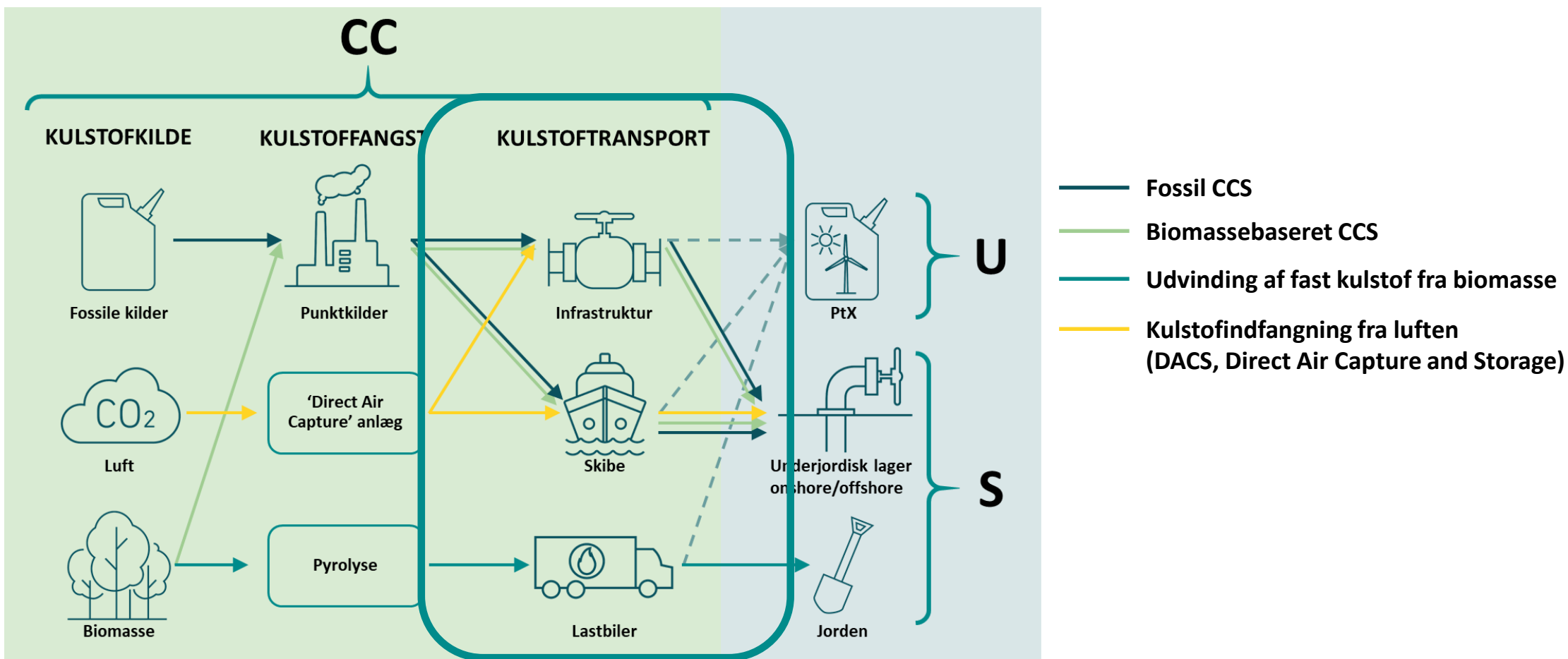
*Ingeniør, Gassystem Innovation, Energinet*



# FORSYNINGSKÆDEN FOR CCS OG CCU



# FORSYNINGSKÆDEN FOR CCS OG CCU



# DRIVERS FOR VALG AF CO2 INFRASTRUKTUR

Årlig CO2 kapacitet der skal transporteres

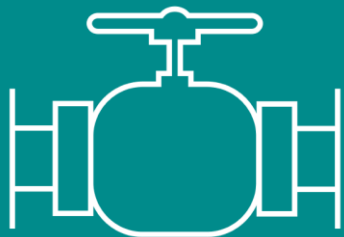


Valg af CO2 lagringsområdeområde på land eller i havet



Afstand fra punktkilde til lagring (CCS) og/eller udnyttelse (CCU)





## INFRASTRUKTUR

---

For store punktkilder til  
CCU, og til CCS på land/hav



## SKIBE

---

For punktkilder tæt på  
havet og til CCS

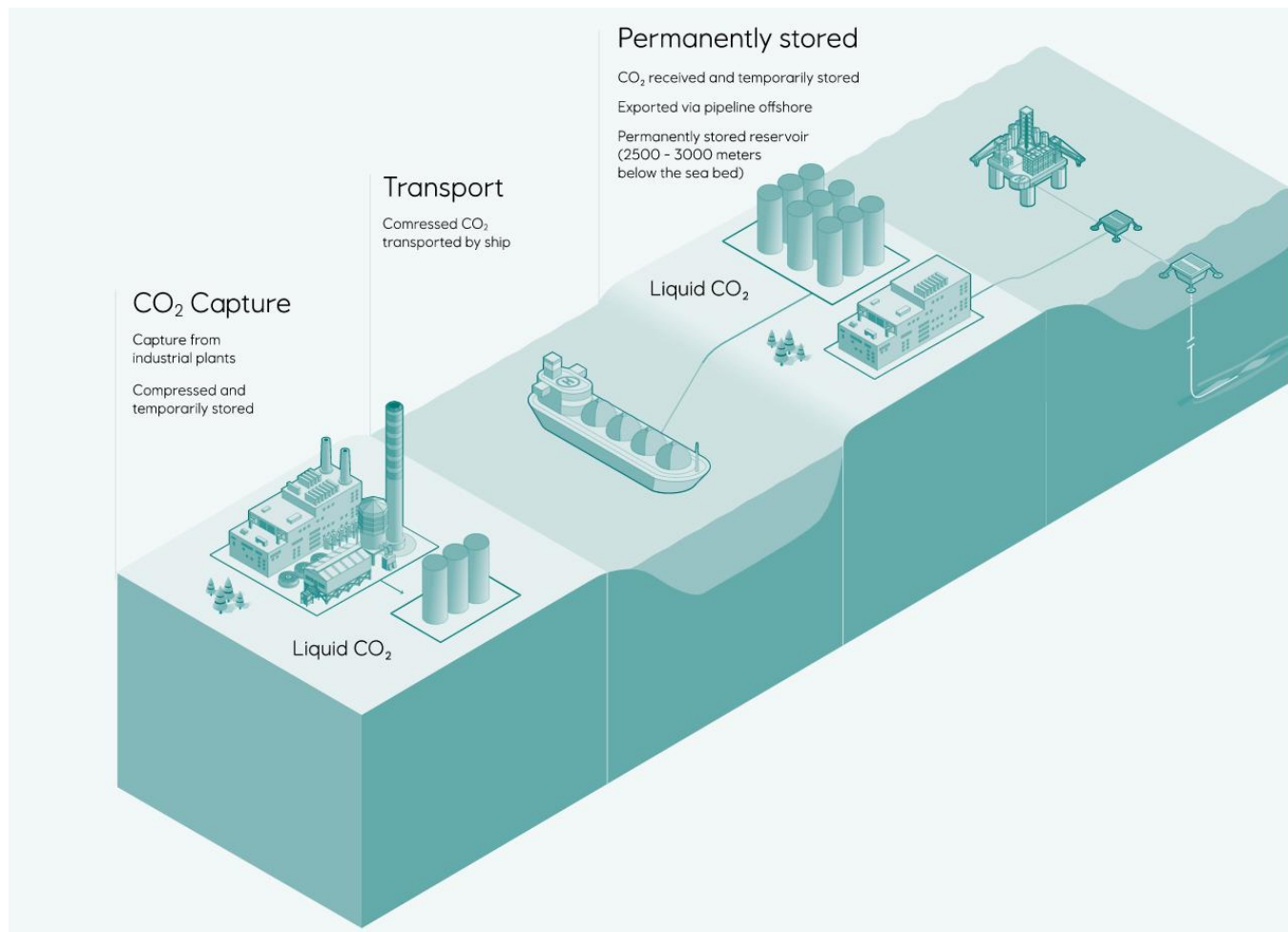


## LASTBILER

---

Mindre mængder CO2 fra  
afsidesliggende punktkilder

# NORTHERN LIGHT PROJEKTET – ET CASE EKSEMPEL

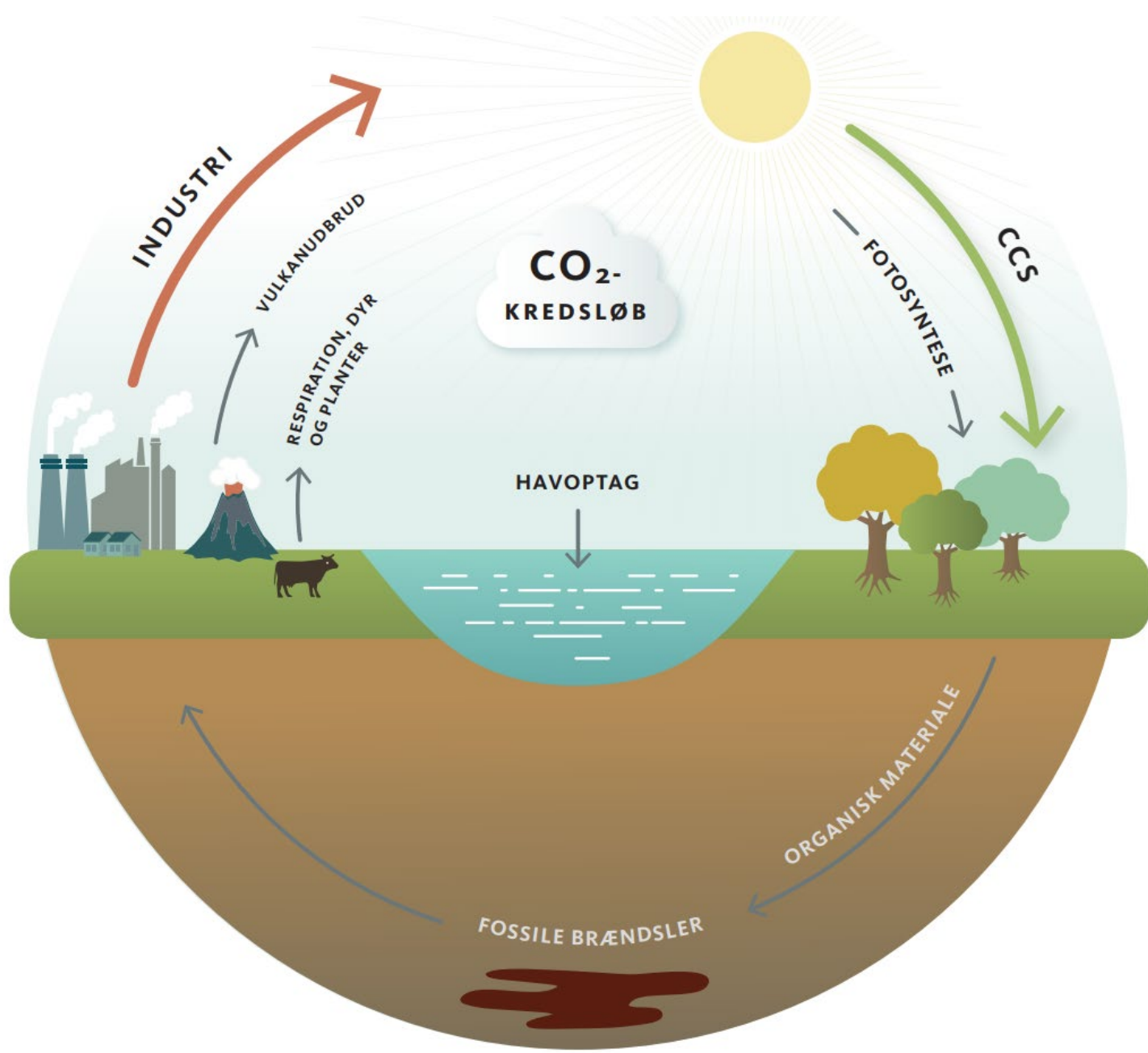


# Fangst og lagring af CO<sub>2</sub> i undergrunden som klimavirkemiddel

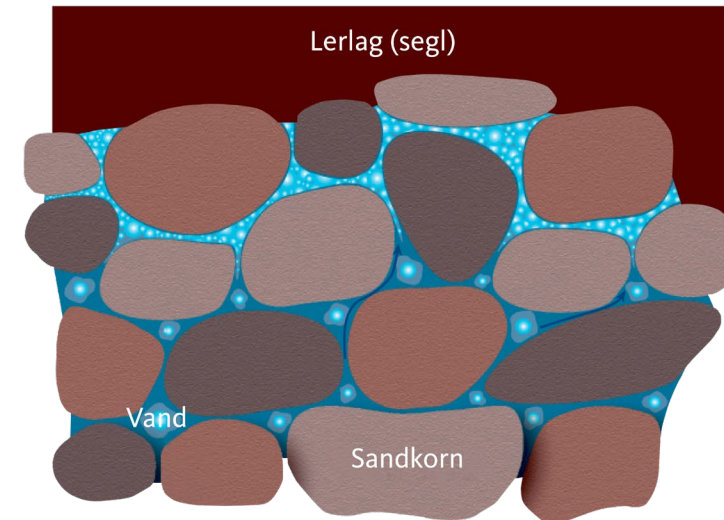
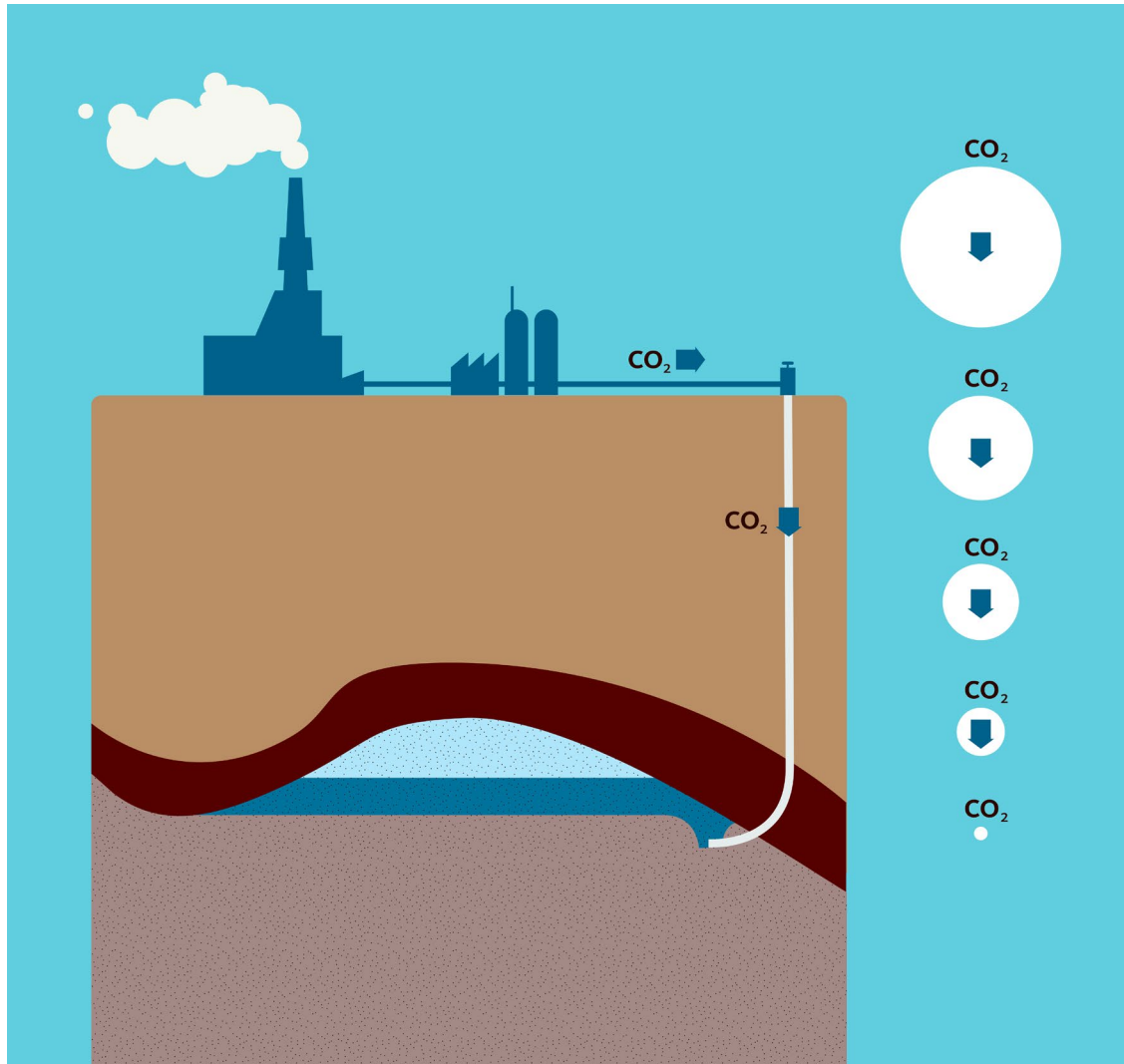
## Hvor og hvor meget?



Lars Henrik Nielsen  
Chef for Afdeling for Stratigrafi  
De Nationale Geologiske Undersøgelser for Danmark og Grønland (GEUS)



Lagringskonceptet er simpelt og svarer til den måde, olie og naturgas har været lagret i millioner af år



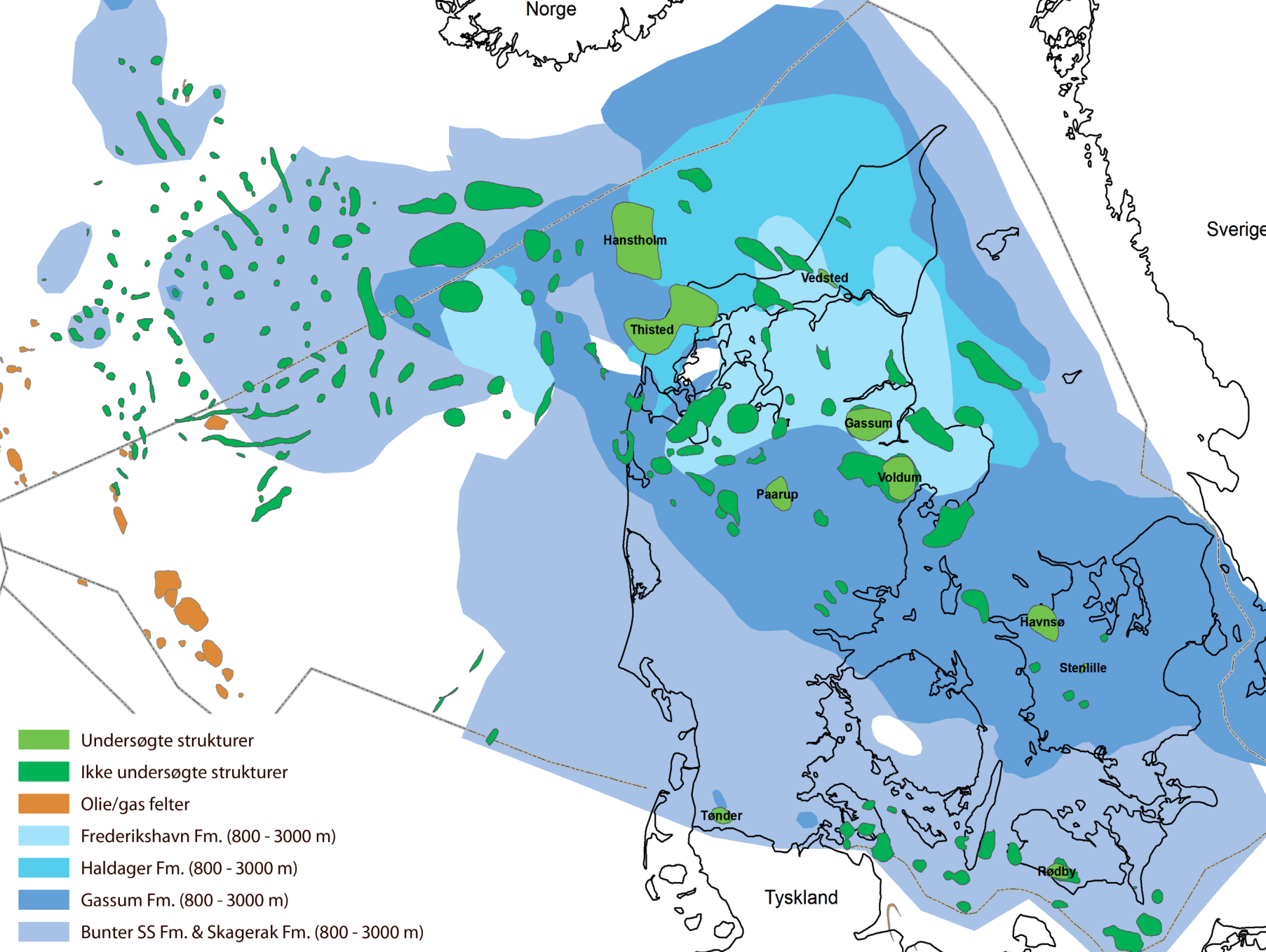


# Danmarks CO<sub>2</sub>-lagringskapacitet

i millioner tons

Hanstholm	2753
Gassum	630
Havnsø	926
Paarup	91
Rødby	152
Stenlille	51
Thisted	11039
Tønder	91
Vedsted	162
Voldum	288
<b>Sum</b>	<b>16183</b>

Udledningen af CO<sub>2</sub> fra de 15 største stationære kilder i 2018 var ca. 15 millioner ton.



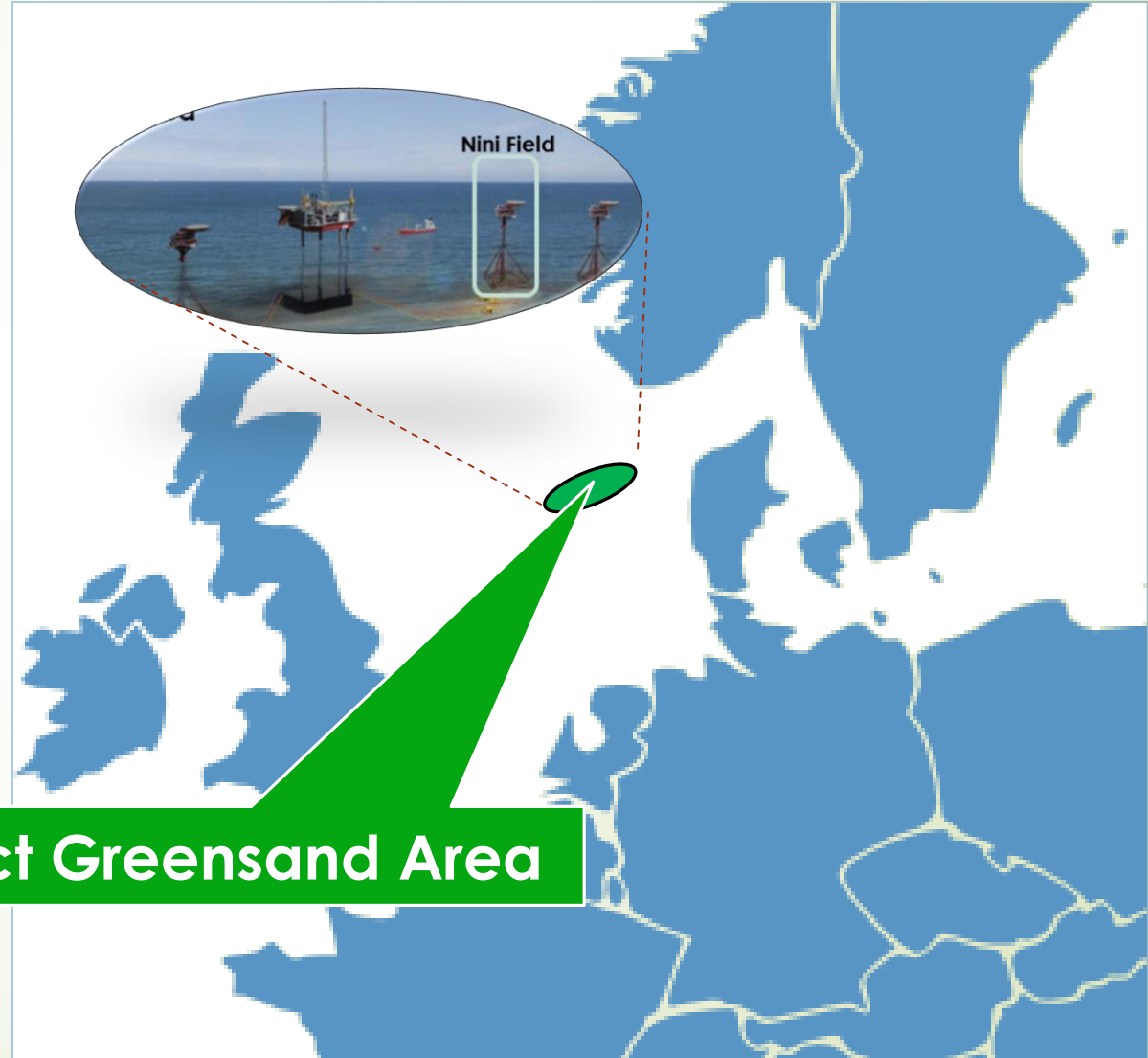
# Opsummering

**Opsamling og lagring af CO<sub>2</sub> vurderes som et nødvendigt redskab, hvis de uønskede menneskeskabte klimaændringer og konsekvenserne af dem skal undgås eller reduceres – og der er gode muligheder for det i Danmarks undergrund.**




- Det internationale klimapanel (IPCC) anbefaler, at atmosfærens indhold af CO<sub>2</sub> reduceres fra det nuværende høje niveau ved bl.a. at en del af det kulstof, som vi har lagret i atmosfæren, opsamles og lagres i undergrunden og dermed trækkes ud af kulstofregnskabet.
- Der er rigeligt med plads i den danske undergrund til sikker og permanent lagring af meget store mængder CO<sub>2</sub>.
- Danmark har mulighed for også at tilbyde lagerplads til CO<sub>2</sub> fra vores nabolande og kan formentlig udvikle en forretningsmodel for permanent lagring.
- Foreløbige vurderinger og beregninger peger på, at det formentlig vil være hensigtsmæssigt med et lille antal lagre for at sikre tilstrækkelig stor skala og dermed reduktion af lagringsomkostningerne.



# Project Greensand

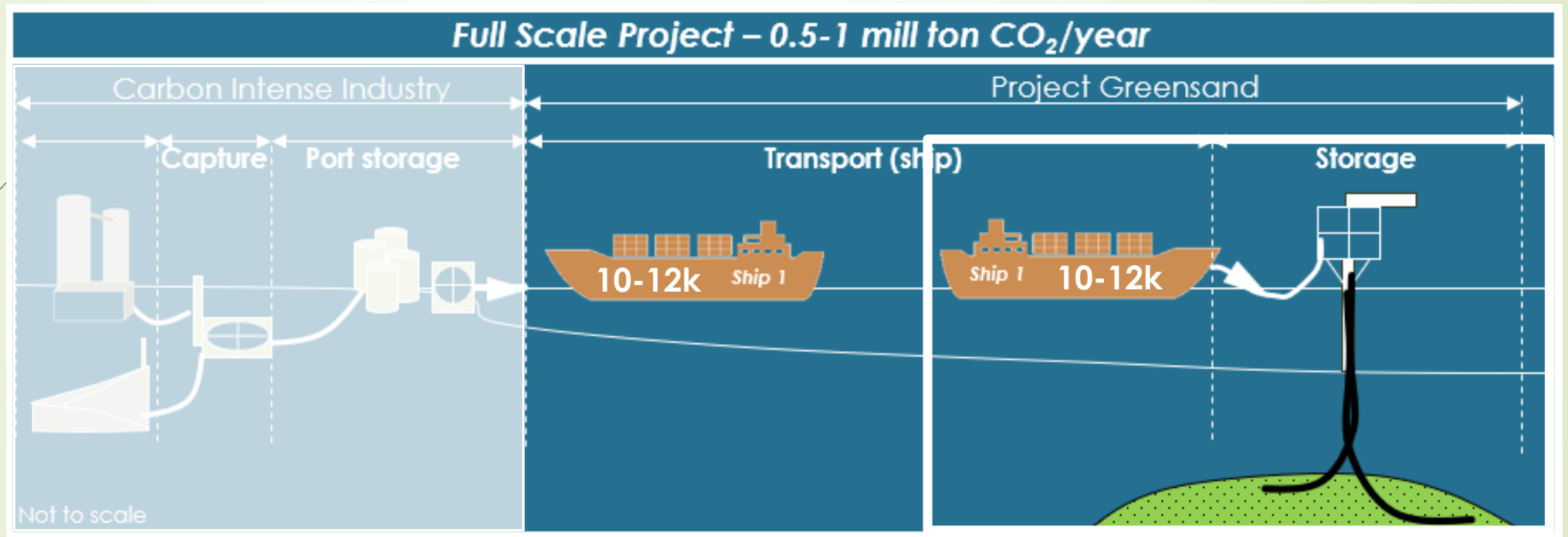


**International consortium**


# Project Greensand – CO<sub>2</sub> storage in depleted oil field

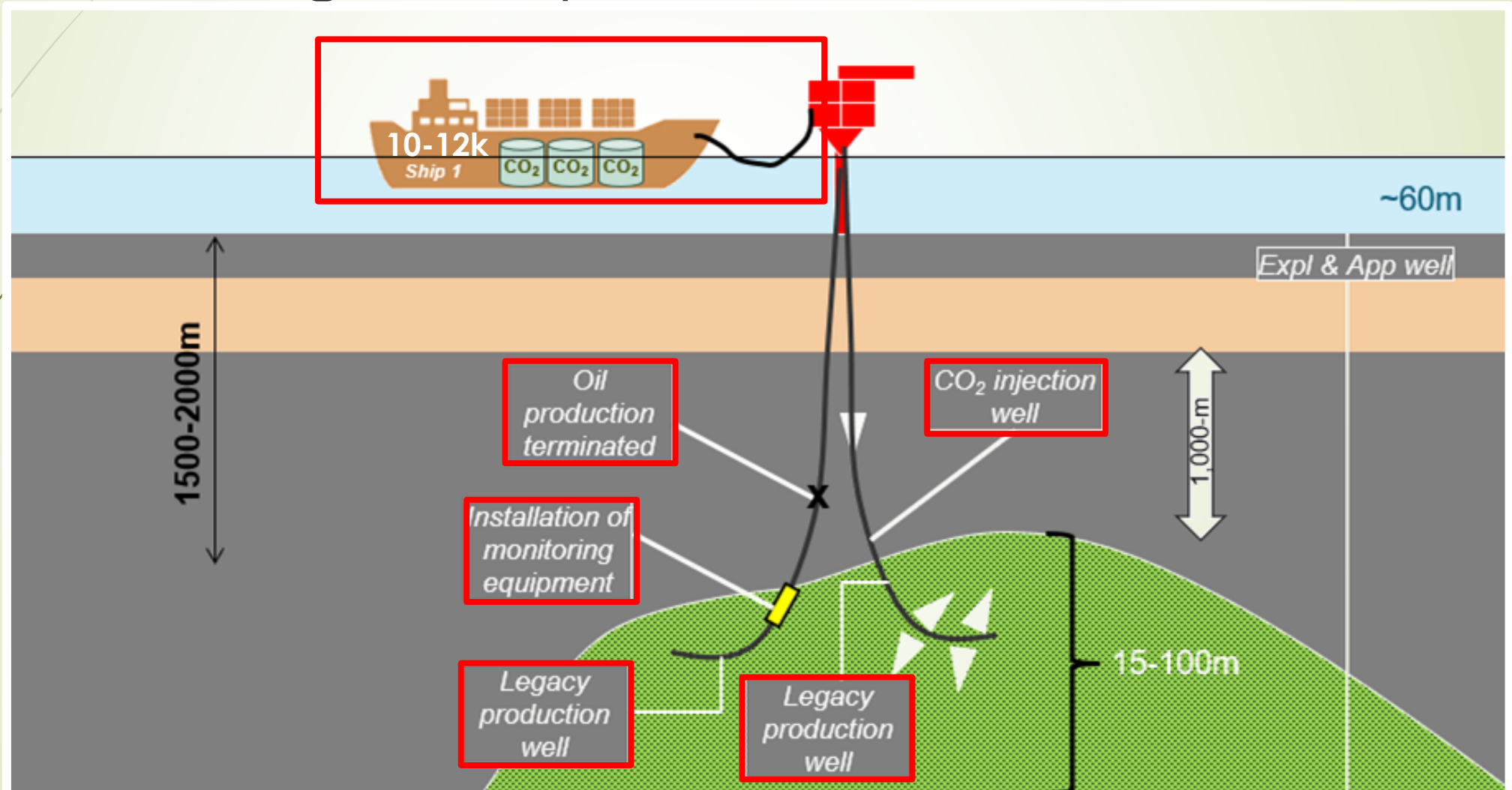
FANGST OG LAGRING AF CO<sub>2</sub> SOM KLIMAVIRKEMIDDEL  
22 Sept 2020



- Transport of CO<sub>2</sub> by low/zero emission ship and offshore discharge,
- CO<sub>2</sub> storage in depleted sand reservoir using existing drill center and wells

# Project Greensand Storage setup

22 Sept 2020





# Project Greensand

## Advanced CO<sub>2</sub> storage project in Denmark



### ✓ Fast-track maturation storage site

- Large data pool already in place (~\$150m & 5 years)
- CO<sub>2</sub> storage within 4-6 years

### ✓ Direct scalability

- Three identical platforms – six reservoirs
- Up to 3.5 mt CO<sub>2</sub>/y when fully developed

### Cost effective CO<sub>2</sub> Storage in the Nini Field can be a reality by 2025 given:

- Concurrent oil production from neighboring platforms → reduce OPEX
- Funding beyond Danish State Pool (22 June 2020)
- Agreement on liabilities: CCS @ cost → liability @ emitter
- **Regulatory framework → use of existing licences + state pool clarification**

# Miljø og sikkerhedsforhold ved CO<sub>2</sub> capture (Webinar Fangst og lagring af CO<sub>2</sub> som klimavirkemiddel)

Jacob Nygaard Knudsen, Project Manager,  
Afd. Bioenergy & Thermal Power

# CO<sub>2</sub> capture – Er det sikkert? (1)

- > Generelt er der få sikkerhedsmæssige udfordringer knyttet til de mest modne CO<sub>2</sub> fangst processer (absorptionsprocesser):
  - > Anvendt i industrien i mange år (naturgas/biogas oprensning)
  - > Opererer ved forholdsvis lave tryk og temperaturer
  - > Anvender vandige absorbenter af amin/ammoniak (lav brand og eksplosionsfare)
  - > Sikkerhedsforanstaltninger ved håndtering af kemikalier for at undgå eksponering af driftspersonale

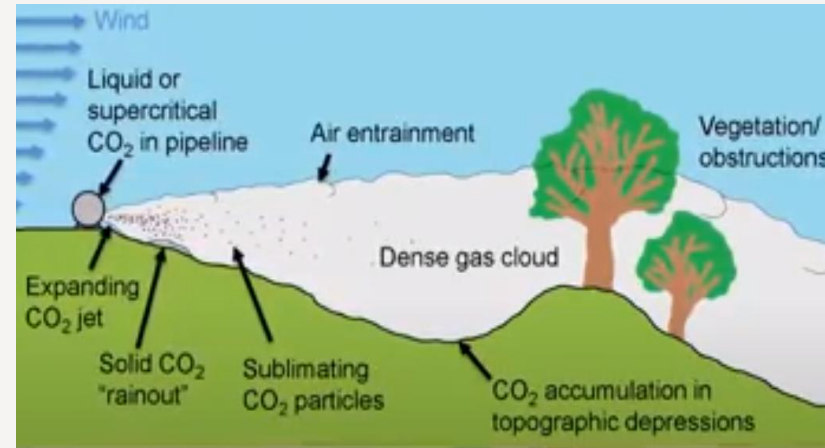


CO<sub>2</sub> desorber, source: Petra Nova



## CO<sub>2</sub> capture – Er det sikkert? (2)

- > Største sikkerhedsrisiko er knyttet til håndtering af koncentreret og tryksat CO<sub>2</sub>:
  - > CO<sub>2</sub> under højt tryk (20-200 bar) for transport i pipeline eller som flydende CO<sub>2</sub> i tryktanke
  - > Oplag af store mængder flydende CO<sub>2</sub> i mellemlager
- > Lækage vil resultere i en kold gas sky af koncentreret CO<sub>2</sub> der langsomt opløses
- > Mellemlager af CO<sub>2</sub> kræver risikovurdering
- > Erfaringer fra bl.a. Norge viser at risici fra selv et større mellemlager af flydende CO<sub>2</sub> kan håndteres i nærheden af bebyggelse (Oslo havn)



Source: ComputIT

# Miljøforhold ved CO<sub>2</sub> capture

- › Potentielle negative miljøpåvirkninger ved CO<sub>2</sub> fangst processer:
  - › Emissioner til luft og vand
  - › Forbrug af proceskemikalier f.eks. aminer
  - › Generering af kemisk affald
  - › Indirekte miljøpåvirkning fra brug af energi (strøm, procesvarme)
  - › Bortledning af overskudsvarme
- › Positive miljøpåvirkninger ved CO<sub>2</sub> fangst processer:
  - › Reducere CO<sub>2</sub> udslip markant
  - › Reducere eksisterende emissioner af støv, SO<sub>2</sub>, HCl, etc. yderligere

# Miljøpåvirkning fra CO<sub>2</sub> capture er håndterbar

Studier og demonstrationsprojekter har bl.a. vist at:

- > Der kan vælges absorptions kemikalier der er bionedbrydelige
- > Begrænset kemikalieforbrug ved god kontrol på procesbetingelser
- > Emissioner til luft:
  - > Flere teknologileverandører har demonstreret bl.a. ved Technology Centre Mongstad (TCM) at meget lave emissioner kan opnås
  - > Petra Nova (USA) med fangst af 1.4 mill ton CO<sub>2</sub>/år har kun udledt 10-20% af grænseværdier/emissionskvote (baseret på 3 års drift)
- > Energiforbrug ved CO<sub>2</sub> fangst er betydelig, men kan reduceres ved:
  - > Energoptimering ved varmeintegration med CO<sub>2</sub> kilde
  - > Udnytte restvarme til fjernvarme

—  
**GAS  
STORAGE  
DENMARK**  
—

**CO<sub>2</sub>-LAGRING**

Rune Gjermundbo, [rhg@gasstorage.dk](mailto:rhg@gasstorage.dk)

## RISIKO OG FARE

### Personfare naturgas:

- Trykbølge ved brist på trykbærende udstyr (gassen opbevares ved højt tryk)
- Eksplosion (ved antændelse af lækage)
- Forbrænding (ved antændelse af lækage)

### Personfare CO<sub>2</sub>:

- Trykbølge ved brist på trykbærende udstyr (gassen opbevares ved højt tryk)
- Kvælning (CO<sub>2</sub> er tungere end luft)

### Miljøfare naturgas:

- Meget stærk drivhuseffekt
- Lokal antændelse

### Miljøfare CO<sub>2</sub>:

- Drivhuseffekt



## MINIMERING AF RISIKO

Minimere sandsynlighed for hændelse:

- Stringent sikkerhedsledelse
- Sikkerhed er 1. prioritet i design, drift, uddannelse og optimering
- Alle er sikkerhedsmæssigt kompetente
- Alle optimeringer/ændringer reviewes gennem stringente risikovurderinger
- Systematisk erfaringsopsamling
- Jævnlig audits af sikkerhedsledelsen
- Omfattende overvågning af driften
- Fuldt automatiseret nedlukning af anlæg og brønde når givne grænseværdier overskrides
- Brønde designes med dobbelte barrierer – livrem og seler.
- Realtidsovervågning af alt i anlægget og brøndene.

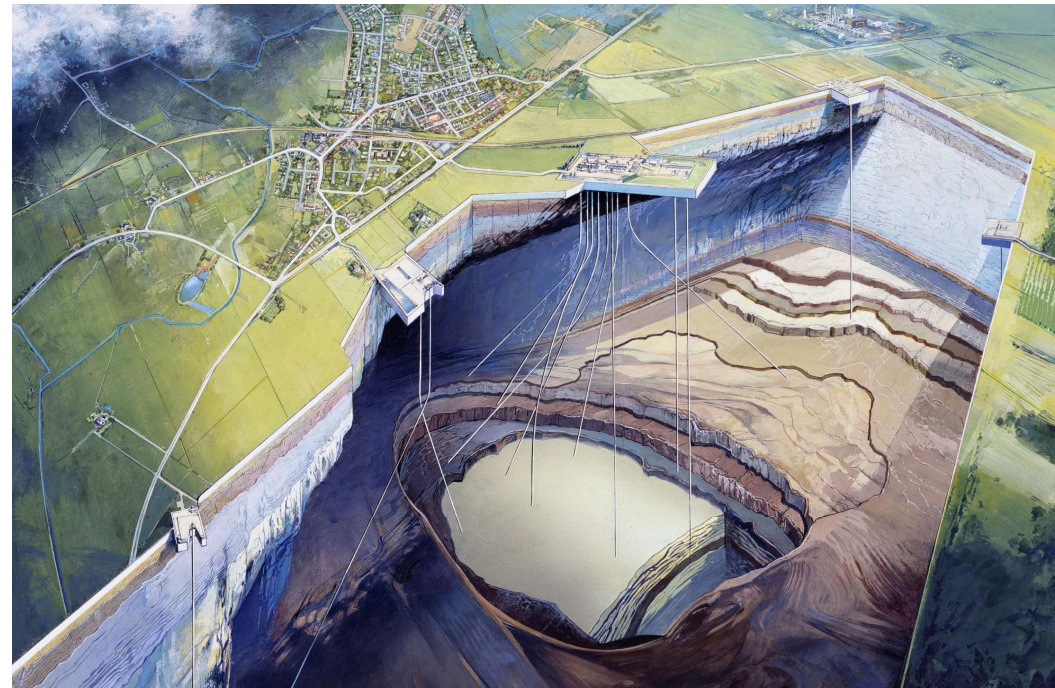


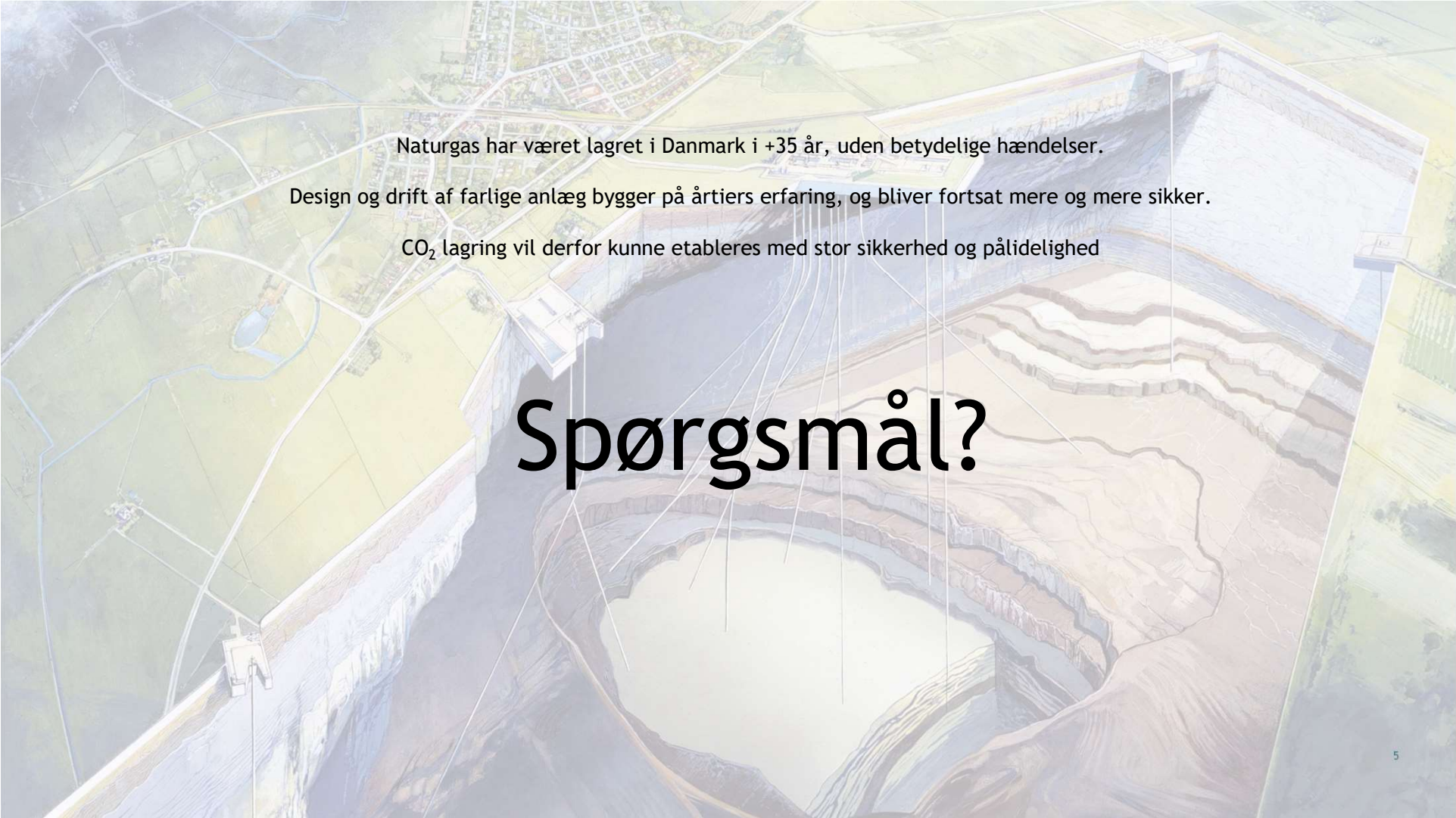
Minimere konsekvens ved hændelse:

- Fuldt automatiseret nedlukning og sektionering af anlæg
- Talrige systemiske sikkerhedsbarrierer (mekanisk aktuerede ventiler som lukker ved lavt/højt tryk, automatisk tryksækning mv).
- Anlæg designes med point-of-failure, så det sikres at eventuelle hændelser finder sted der hvor konsekvensen er mindst
- Der er indlagt betydelige sikkerhedsmarginer i alle grænseværdier og reaktionstider
- Anlæg designes med kontrollerede outlets, således at situationer som er på vej til at blive farlige automatisk afværges på sikreste måde.

## UNDERGRUND

- Grundige forundersøgelser
  - Seismik
  - Prøveboringer
  - Tæthedstest af cap-rock
- Omfattende overvågning
  - Alt på overfladen overvåges i realtid
    - Temperaturer, tryk, flow, væske mv.
  - Undergrunden overvåges i realtid
    - Observationsboringer på flankerne
    - Trykovervågning over cap-rock
    - Unaturlige variation i indholdet i overfladenære lag



An aerial photograph of a CO2 storage site, overlaid with a semi-transparent cross-section diagram. The cross-section shows a large underground reservoir containing a light-colored liquid, likely CO2, surrounded by various geological layers. Several vertical lines represent injection wells extending from the surface into the reservoir. The surface shows a mix of green fields, a small town, and infrastructure like roads and a water tower.

Naturgas har været lagret i Danmark i +35 år, uden betydelige hændelser.

Design og drift af farlige anlæg bygger på årtiers erfaring, og bliver fortsat mere og mere sikker.

CO<sub>2</sub> lagring vil derfor kunne etableres med stor sikkerhed og pålidelighed

# Spørgsmål?

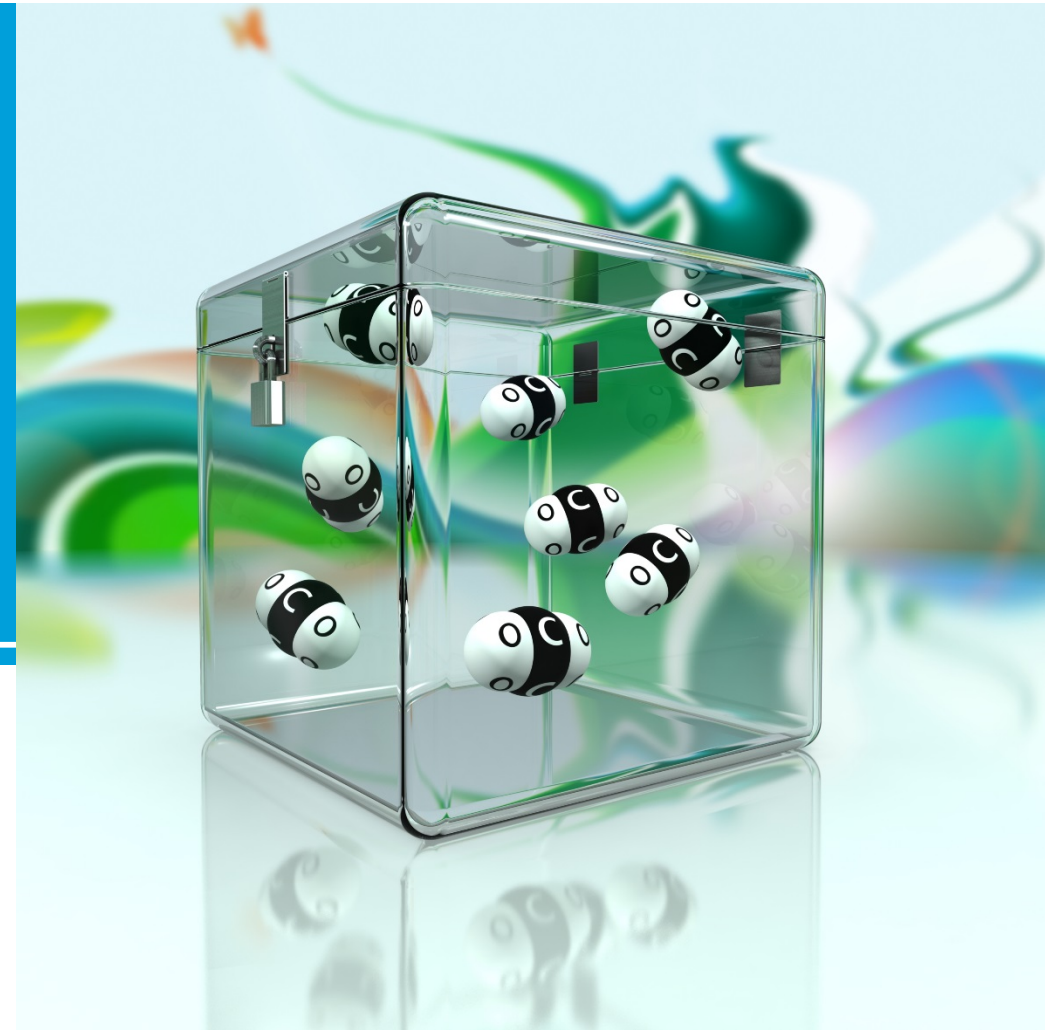


# Quality assurance of CO<sub>2</sub> storage

## Verification against ISO 27914:2017

**Jørg Arnes**

22 September 2020



Copyright: DNVGL/DGS AS

- **Objective:**
  - Provide recommendations for the safe and effective storage of CO<sub>2</sub> in subsurface geologic formations.
- Applies to injection of CO<sub>2</sub> into geologic units **for the sole purpose of storage.**
- **Does not apply to** [...] storage of CO<sub>2</sub> that occurs in association with *CO<sub>2</sub> enhanced* hydrocarbon recovery.
- Does not address accounting of emissions stored or avoided.
- Developed over 4 (7) years by ~100 individuals from 10+ countries.

INTERNATIONAL  
STANDARD

ISO  
27914

First edition  
2017-10

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**Carbon dioxide capture,  
transportation and geological  
storage — Geological storage**

*Capture, transport et stockage géologique du dioxyde de carbone —  
Stockage géologique*

# Potential users of ISO 27914

## Operator



- Project execution
- Reference for dialogue with
  - Regulators
  - Partners
  - Investors
  - Public

## Regulator



- Additional guidance relative to regulations
- Sanctioning of projects in absence of regulations

## Investor

Venture partner

## Emitter

- Technical 'due diligence' for investment decision
- Understand management of risk and uncertainty



## Policy makers

- Developing regulations
- Apply for funding support for CCS projects

## Why verify conformity with ISO 27914?



Demonstration in Cottbus, Germany against Vattenfall's CCS plans, primarily storage.

Credit: GuenterHH, flickr.com

INTERNATIONAL  
STANDARD

ISO  
27914

First edition  
2017-10

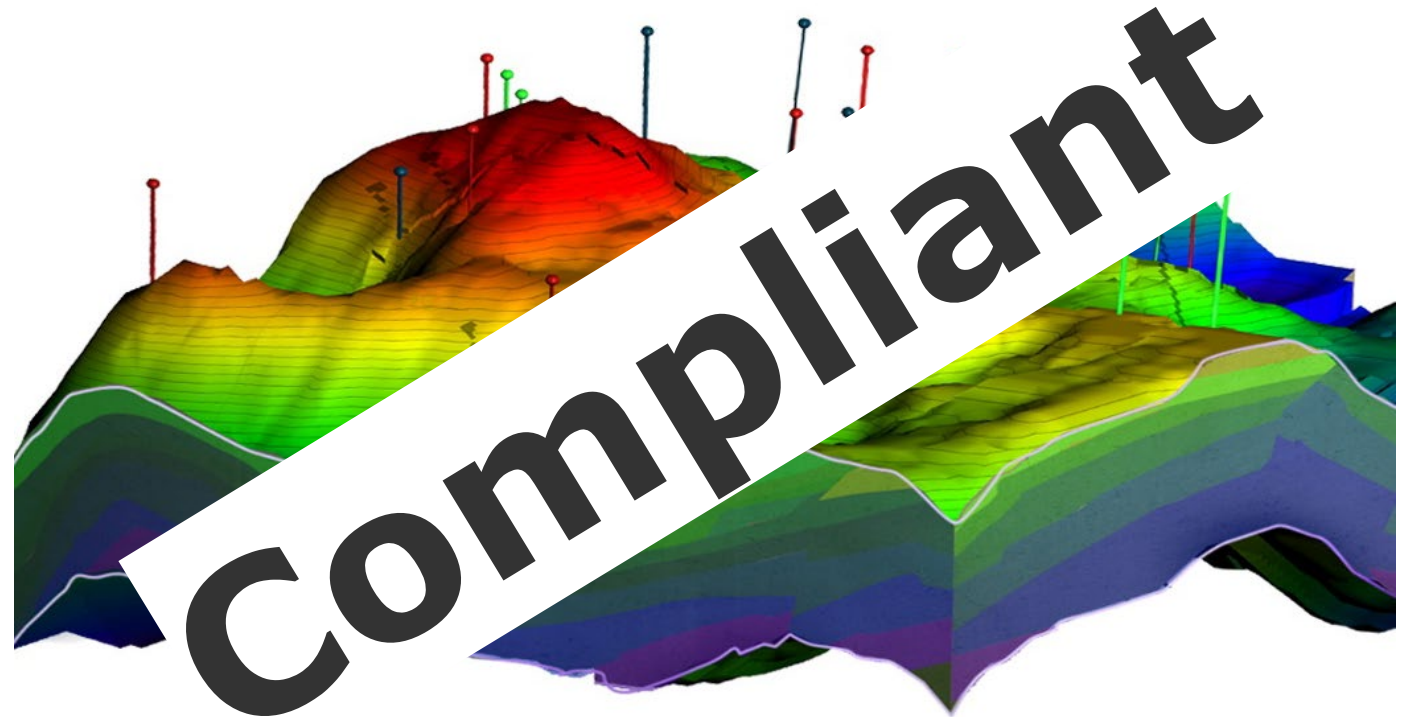
# TRUST

**Carbon dioxide capture,  
transportation and geological  
storage — Geological storage**

*Capture, transport et stockage géologique du dioxyde de carbone —  
Stockage géologique*

## Our experience in review and certification of storage projects

- QUEST: Review, and issuance of
  - Statement of Fitness for Purpose of QUEST Storage Development Plan
- CarbonNet: Review/verification relative to DNVGL-RP-J203, and issuance of:
  - Statement of Feasibility
  - Statement of Conformity – Appraisal plan
  - Verification of documentation to support Declaration of Storage site
- Gorgon: Review commissioned by the Western Australia D. of Mines and Petroleum



# Thank you for your attention!

## Questions?

**Jørg Aarnes**

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**www.dnvgl.com**

**SAFER, SMARTER, GREENER**

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— 70 years —  
1950-2020

# CCS IN A EU PERSPECTIVE

Nils A. Røkke, EVP Sustainability SINTEF, President EERA, Co-chair ZEP

"Fangst og lagring af CO2 som Klimavirkemiddel", CPH 22/9/2020

# Topics

---

- Policy framework
- Indispensability of CCS
- The tide has turned..
- Focus areas
- Conclusions





# European Green Deal – the framework for the foreseeable future

- “Europe’s new growth strategy”
- Breakthrough technologies such as *CCUS* will support “climate and resource” industrial frontrunners
- Focus on “smart infrastructure” to support the transition to climate neutrality
- Clean hydrogen as an innovative technology





We propose to **reduce emissions** by at least

**55%**

by 2030



#SOTEU

# Powering a Climate Neutral Europe

- Energy System Integration Strategy
- Hydrogen Strategy



- **"Much of the energy transition will focus on direct electrification.** However, in sectors like steel, cement, chemicals, air traffic, heavy-duty transport and shipping, we need something else: continued development of carbon capture and storage, as well as energy carriers that can be stored longer and transported more easily over longer distances.
- This is why **scaling up the use and production of clean hydrogen in Europe is such an important piece of the puzzle."**

• F. Timmermans, 8 July 2020

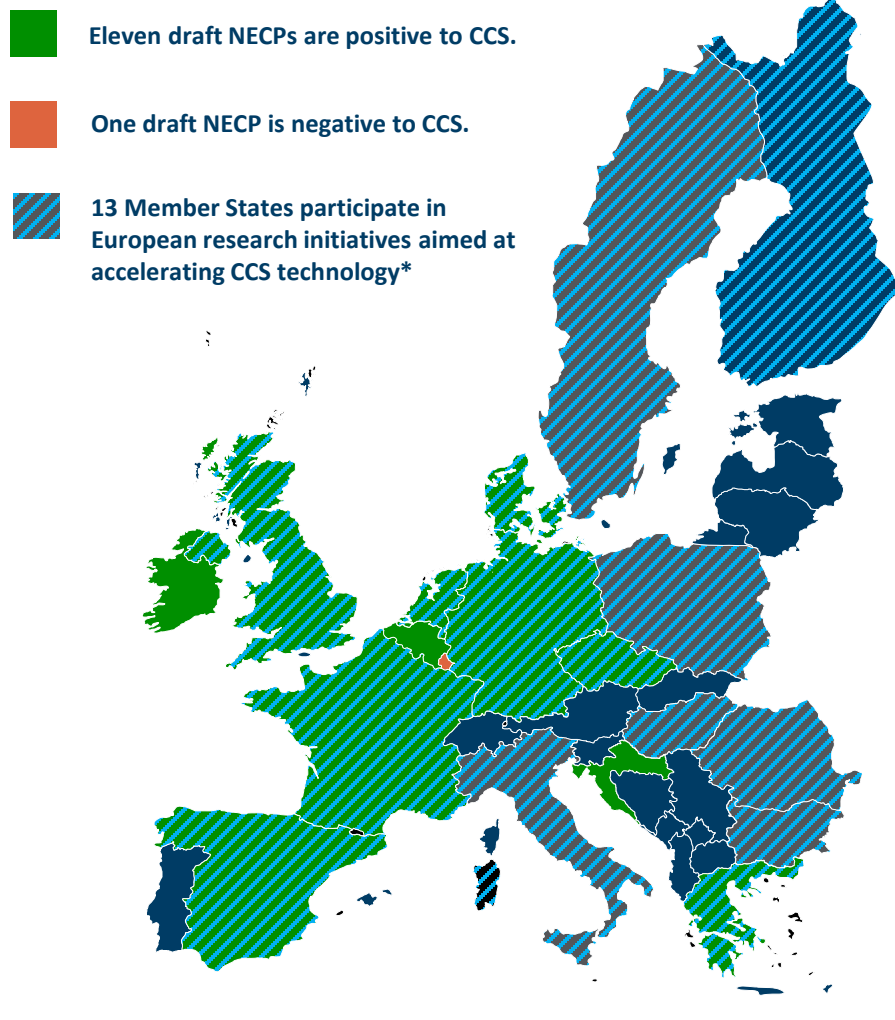
# Additional moves..

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- London Protocol – opening up for cross-border CO<sub>2</sub> transport for offshore storage
- EC scenarios on pathways to 2050 – only two valid scenarios (carbon capture)
- CCUS and hydrogen well described in EC reports underpinning Industrial strategy ...
- Horizon Europe – Clean Energy Transition and Clean hydrogen partnerships ...
- EIB changes its lending policy to end lending to fossil fuel projects
- EU Sustainable taxonomy includes CCS, can though be improved for bioccs
- EP adopts resolution on EGD "environmentally safe CCS in making heavy industry climate neutral" “where no direct emission reduction options are available”
- European Parliament adopts PCI list with five CO<sub>2</sub> transport projects – “ ... fifth PCI list will have focus on smart clean CO<sub>2</sub> infrastructure projects ...”



# Member States: CCS in NECP and participation in European CCS research



18 MS	Attitude to CCS in draft NECP	Member State is part of European CCS research initiatives
BE	POSITIVE	
BG		YES
CR	POSITIVE	
CZ	POSITIVE	YES
DE	POSITIVE	
DK	POSITIVE	YES
ES	POSITIVE	YES
FI		YES
FR	POSITIVE	
GR	POSITIVE	YES
HU		YES
IE	POSITIVE	
IT		YES
LU	NEGATIVE	
NL	POSITIVE	YES
PL		YES
RO		YES
SE		YES
UK	POSITIVE	YES

# Summary: key drivers for CCUS, Europe

- Industrial CO<sub>2</sub> emission mitigation from hard to abate sectors
- Clean hydrogen from decarbonising fossil fuels with CCS
- Gas power plants with CCS
- Climate positive solutions (BECCS, Waste to Energy, ..)
- Use of CO<sub>2</sub> in a sustainable way providing permanent storage
- Policy is finally getting around to acknowledge the importance of CCUS

## Key requirement?

Ability to return and store CO<sub>2</sub>- crucial infrastructure for Europe

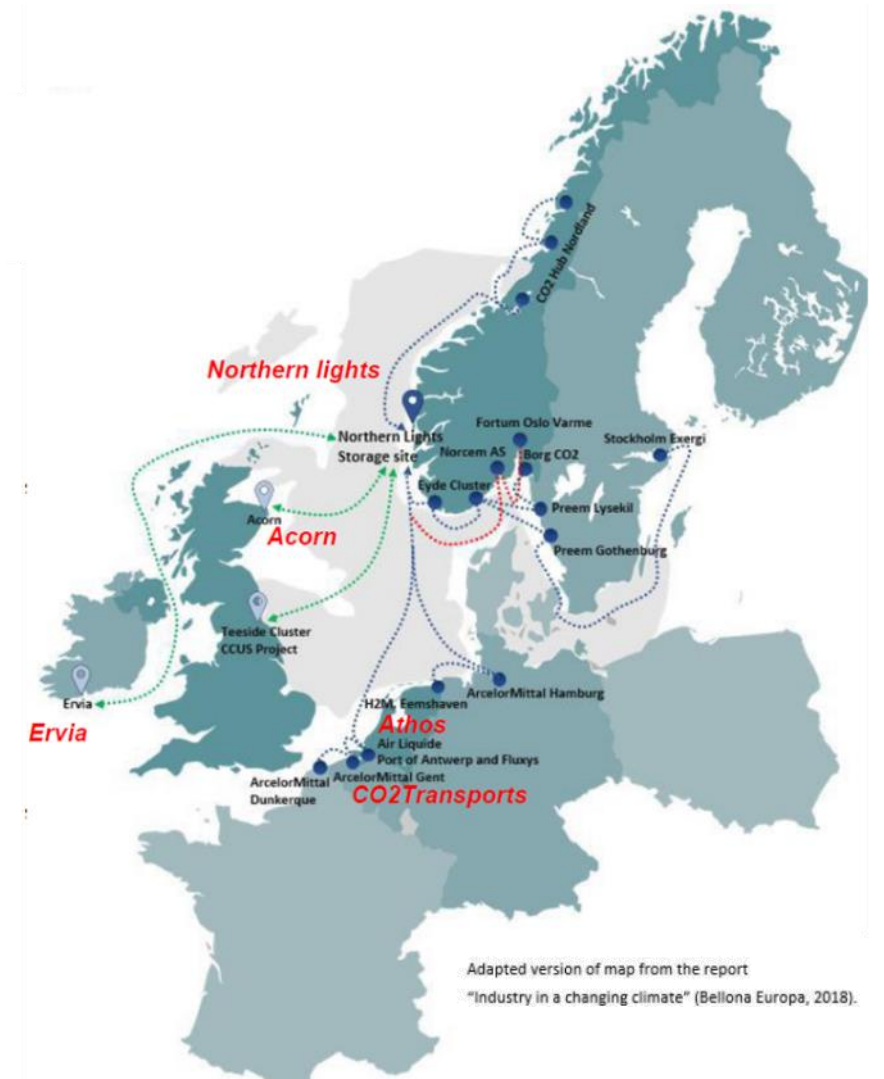




Photo: Eirin Larsen,  
Statsministerens kontor

# THANK YOU!

*The European Technology Platform ZEP and the European Energy Research Alliance are acknowledged for providing parts of the presentation material*

[nils.a.rokke@sintef.no](mailto:nils.a.rokke@sintef.no) @Nils\_Rokke (Twitter)





— **70 years** —  
1950-2020

Technology for a better society

# ØKONOMIEN I CCS VÆRDIKÆDEN

Største omkostninger ved CCS

- **CO2 fangst**
- Landtransport
- Kompression (og liquifaction)
- **Skibstransport** fra havn til injektionsfaciliteter (på land eller offshore)
- **Geologisk lagring (og monitorering)**

# CARBON CAPTURE – LEARNING COSTCURVE

## - GLOBAL CCS INSTITUTE

### Learning - Example

"The most recent studies show capture costs (also using mature amine-based capture systems) for facilities that plan to commence operation in **2024-28, cluster around USD43 per ton of CO<sub>2</sub>.**"

### New technologies?

"New technologies at pilot plant scale promise capture costs around **USD33 per ton of CO<sub>2</sub>.**"

### Forbrændingsanlæg i DK

- Kort sigt (0,5Mtpa): 65 EUR/t
- Længere sigt: ?

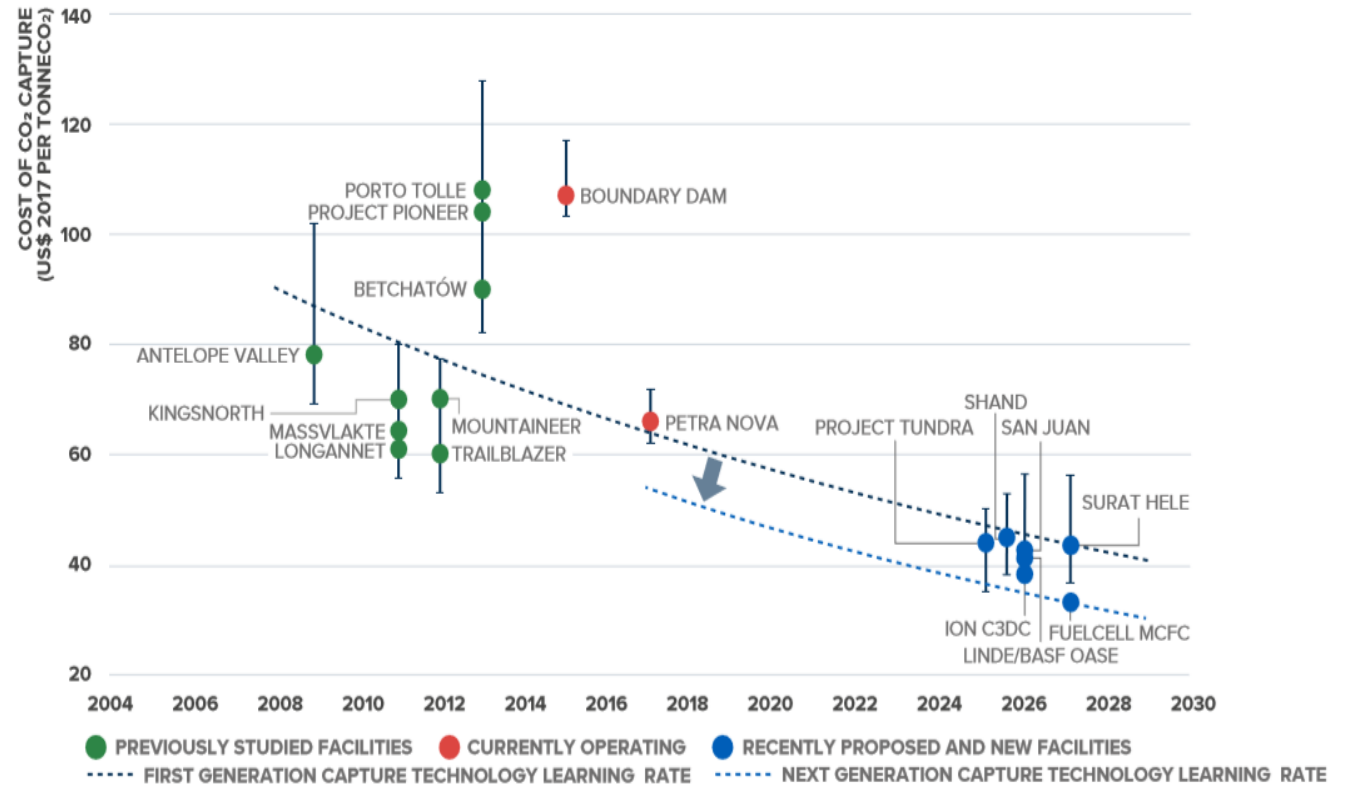


FIGURE 8 LEVELISED COST OF CO<sub>2</sub> CAPTURE FOR LARGE SCALE POST-COMBUSTION FACILITIES AT COAL FIRED POWER PLANTS, INCLUDING PREVIOUSLY STUDIED FACILITIES<sup>vii</sup>

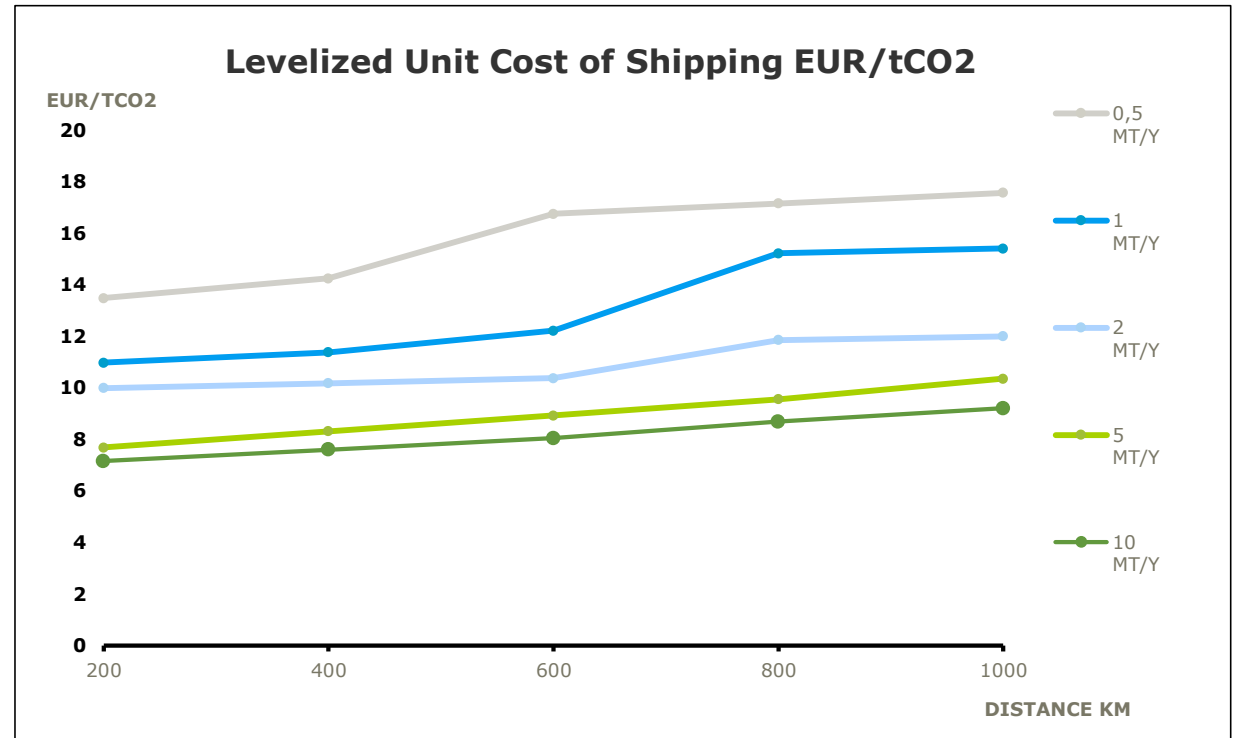
Source: Global CCS Institute

# SKIBSTRANSPORT

## Shipping CO2 – UK Cost Estimation Study (BEIS 2018)

- **Levelized Unit cost of Shipping**
- Med havnefaciliteter og liquifaction
- 0,5 Mtpa
  - 600 km: 17 EUR/t
  - 1000 km: 18 EUR/t
- 1,0 Mtpa
  - 600 km: 12 EUR/t
  - 1000 km: 15 EUR/t

=> Et internationalt marked for CO2?



# LAGRING

## Projekter med transport og lagring

Skandinavien	Størrelse	LUC (EUR/t)	Start
Greensands	0,5Mtpa	80 (?)	2024
Northern Lights I	1,5Mtpa	83 (?)	2024



## Projekter med lagring alene

*The Strategic UK CO2 Storage Appraisal Project (2016)*

UK	Størrelse	LUC (EUR/t)*	Start
Gennemsnit	-	16,4	-
Range	3-8 Mtpa	12-21	-
ACORN	+4 Mtpa	21	2025?
Teeside	5 Mtpa	20	2026?
Humberside	7 Mtpa	14	2025?

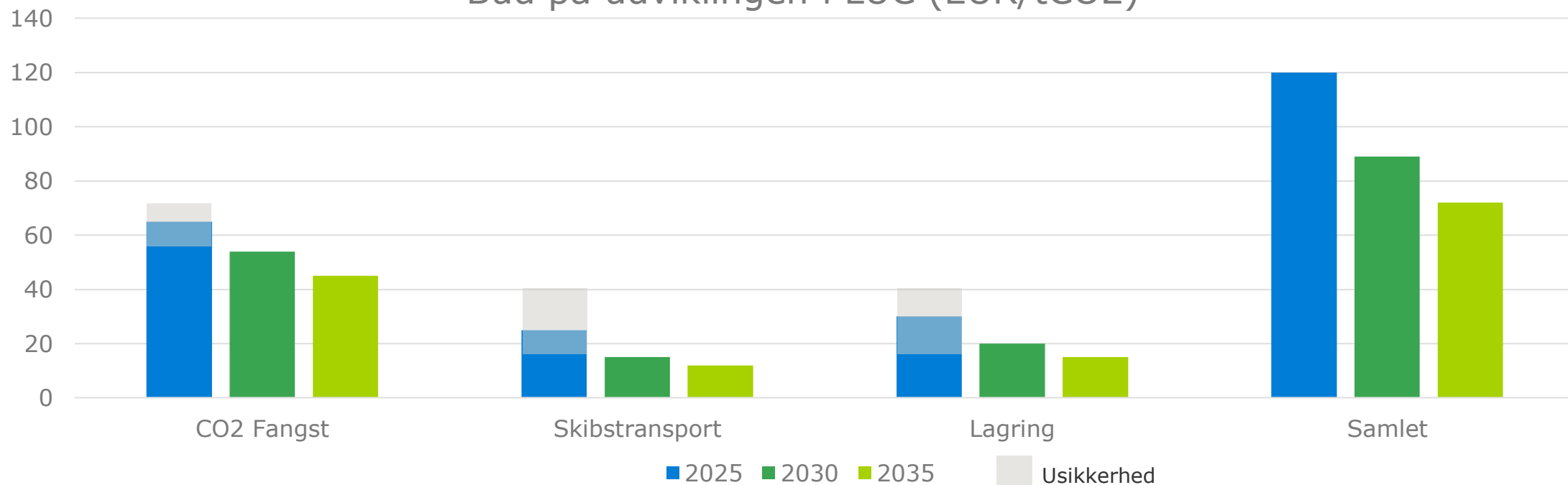


\*LUC: Levelized Unit Cost

# UDVIKLING I CCS OMKOSTNINGER

EUR/tCO<sub>2</sub>

CCS fra kraftværker og forbrændingsanlæg  
Bud på udviklingen i LUC (EUR/tCO<sub>2</sub>)



# KONKLUSIONER

- CCS koster mindre end mange tror?
- - og det bliver billigere
- Billigere at fange CO<sub>2</sub> i DK
- Size matters => "Klynger"
- Et ambitiøst mål
- Forretningsmodeller
- CCS kan spille en væsentlig rolle